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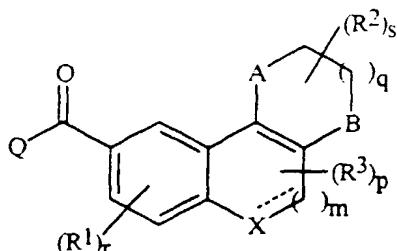
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(54) Herbicidal derivatives of 1,4-dithiino(2,3c)benzothiopyran

(57) Compounds of Formula I, and their *N*-oxides and agriculturally suitable salts, are disclosed which are useful for controlling undesired vegetation



I

wherein Q, X, A, B, R¹ through R⁴, m, p, q, r, and s are as defined in the disclosure.

Also disclosed are compositions containing the compounds of Formula I and a method for controlling undesired vegetation which involves contacting the vegetation or its environment with an effective amount of a compound of Formula I.

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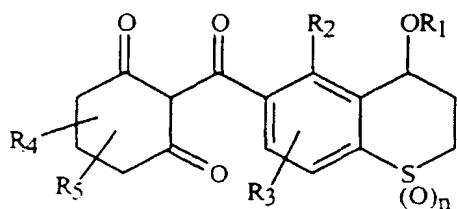
Description**BACKGROUND OF THE INVENTION**

5 This invention relates to certain heterotricyclic compounds, their *N*-oxides, agriculturally suitable salts and compositions, and methods of their use for controlling undesirable vegetation.

The control of undesired vegetation is extremely important in achieving high crop efficiency. Achievement of selective control of the growth of weeds especially in such useful crops as rice, soybean, sugar beet, corn (maize), potato, wheat, barley, tomato and plantation crops, among others, is very desirable. Unchecked weed growth in such useful 10 crops can cause significant reduction in productivity and thereby result in increased costs to the consumer. The control of undesired vegetation in noncrop areas is also important. Many products are commercially available for these purposes, but the need continues for new compounds which are more effective, less costly, less toxic, environmentally safer or have different modes of action.

WO 94/04524 discloses herbicidal cyclohexanedione derivatives of Formula i as herbicides:

15



20

i

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wherein, *inter alia*,

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R₁ is C₁-C₆ alkyl;

R₂ is C₁-C₄ alkyl;

R₃-R₅ are H or C₁-C₄ alkyl; and

n is 0, 1 or 2.

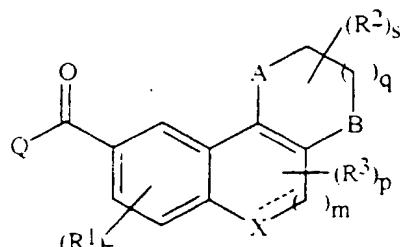
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The heterotricyclic compounds of the present invention are not disclosed in this publication.

SUMMARY OF THE INVENTION

40 This invention is directed to compounds of Formula I including all geometric and stereoisomers, *N*-oxides, and agriculturally suitable salts thereof, agricultural compositions containing them and their use for controlling undesirable vegetation:

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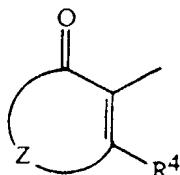
I

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wherein

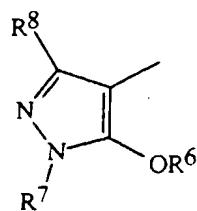
Q is

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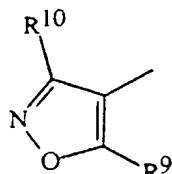
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Q-1

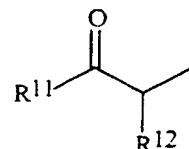


Q-2

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or



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Q-3

Q-4

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Z is selected from the group -CH₂CH₂CH₂-, -OCH₂CH₂-, -O-CH=CH-, -NR¹³CH₂CH₂-, -NR¹³CH=CH-, -N=CHCH₂-, -OCH₂O-, -NR¹³CH₂NR¹³-, -N=CHNR¹³-, -CH₂OCH₂-, -CH₂NR¹³CH₂-, -CH₂S(O)_nCH₂-, -CH₂C(O)CH₂-, -CH=NCH₂-, -CH₂CH₂-, -OCH₂-, -SCH₂-, and -NR¹³CH₂-, each group optionally substituted with one to four R⁵, and the directionality of the Z linkage is defined such that the moiety depicted on the left side of the linkage is bonded to the carbonyl carbon of Q-1;

X is O, S(O)_n, N(C₁-C₂ alkyl), N, CH or CH₂ optionally substituted with 1-2 C₁-C₂ alkyl;

A is O or S(O)_n;

B is S(O)_n;

each R¹ is independently C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, S(O)_nR¹⁷, SO₂N(R¹³)₂, halogen, cyano or nitro;

each R² is independently C₁-C₃ alkyl;

each R³ is independently C₁-C₂ alkyl;

40 R⁴ is OR¹⁴, SH, S(O)_nR¹⁷, halogen or NR¹⁵R¹⁶; or R⁴ is phenylthio or phenylsulfonyl each optionally substituted with C₁-C₃ alkyl, halogen, cyano or nitro;

each R⁵ is independently H, C₁-C₃ alkyl, C₃-C₆ alkenyl, C₃-C₆ alkynyl, C₁-C₃ alkoxy, formyl, C₂-C₆ alkoxy carbonyl, -CH₂(C₁-C₃ alkoxy), -CH(C₁-C₃ alkoxy)₂, C₁-C₃ alkylthio, cyano or halogen; or when two R⁵ are attached to the same carbon atom, then said R⁵ pair can be taken together to form -OCH₂CH₂O-, -OCH₂CH₂CH₂O-, -SCH₂CH₂S- or -SCH₂CH₂CH₂S-, each group optionally substituted with 1-4 CH₃;

45 R⁶ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₂-C₆ alkoxyalkyl, formyl, C₂-C₆ alkylcarbonyl, C₂-C₆ alkoxy carbonyl, C₂-C₆ alkylaminocarbonyl, C₃-C₇ dialkylaminocarbonyl or SO₂R¹⁷; or R⁶ is phenyl, benzyl, benzoyl, -CH₂C(O)phenyl or phenylsulfonyl, each optionally substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano, or nitro;

R⁷ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ alkenyl, C₃-C₆ alkynyl or -CH₂CH₂OR¹³; or R⁷ is phenyl or benzyl, each optionally substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano or nitro;

50 R⁸ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, halogen, cyano or nitro;

R⁹ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ cycloalkyl or C₃-C₆ halocycloalkyl;

R¹⁰ is H, C₂-C₆ alkoxy carbonyl, C₂-C₆ haloalkoxycarbonyl, CO₂H or cyano;

R¹¹ is C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ halocycloalkyl or C₃-C₆ cycloalkyl optionally substituted with 1-4 C₁-C₃ alkyl;

55 R¹² is cyano, C₂-C₆ alkoxy carbonyl, C₂-C₆ alkylcarbonyl, S(O)_nR¹⁶ or C(O)NR¹⁵R¹⁶; each R¹³ is independently H or C₁-C₆ alkyl;

R¹⁴ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₂-C₆ alkoxyalkyl, formyl, C₂-C₆ alkylcarbonyl, C₂-C₆ alkoxy carbonyl, C(O)NR¹⁵R¹⁶ or SO₂R¹⁷; or R¹⁴ is phenyl, benzyl, benzoyl, -CH₂C(O)phenyl or phenylsulfonyl, each optionally

substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano or nitro;

R¹⁵ is H or C₁-C₆ alkyl;

R¹⁶ is C₁-C₆ alkyl or C₁-C₆ alkoxy; or

R¹⁵ and R¹⁶ can be taken together as -CH₂CH₂-, -CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂CH₂- or -

CH₂CH₂OCH₂CH₂-;

R¹⁷ is C₁-C₆ alkyl or C₁-C₆ haloalkyl;

m is 0, 1 or 2;

each n is independently 0, 1 or 2;

p is 0, 1 or 2;

q is 1 or 2;

r is 0, 1, 2 or 3; and

s is 0, 1, 2, 3 or 4;

provided that when m is 0 then X is other than N or CH; and

wherein the dashed line in Formula I signifies either a single or double bond.

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In the above recitations, the term "alkyl", used either alone or in compound words such as "alkylthio" or "haloalkyl" includes straight-chain or branched alkyl, such as, methyl, ethyl, n-propyl, i-propyl, or the different butyl, pentyl or hexyl isomers. The term "1-2 alkyl" indicates that one or two of the available positions for that substituent may be alkyl which are independently selected. "Alkenyl" includes straight-chain or branched alkenes such as ethenyl, 1-propenyl, 2-propenyl, and the different butenyl, pentenyl and hexenyl isomers, "Alkenyl" also includes polyenes such as 1,2-propadienyl and 2,4-hexadienyl. "Alkynyl" includes straight-chain or branched alkynes such as ethynyl, 1-propynyl, 2-propynyl and the different butynyl, pentynyl and hexynyl isomers. "Alkynyl" can also include moieties comprised of multiple triple bonds such as 2,5-hexadiynyl. "Alkoxy" includes, for example, methoxy, ethoxy, n-propoxy, isopropoxy and the different butoxy, pentoxy and hexyloxy isomers. "Alkoxyalkyl" denotes alkoxy substitution on alkyl. Examples of "alkoxyalkyl" include CH₃OCH₂, CH₃OCH₂CH₂, CH₃CH₂OCH₂, CH₃CH₂CH₂CH₂OCH₂ and CH₃CH₂OCH₂CH₂. "Alkylthio" includes branched or straight-chain alkylthio moieties such as methylthio, ethylthio, and the different propylthio, butylthio, pentylthio and hexylthio isomers. "Alkylsulfinyl" includes both enantiomers of an alkylsulfinyl group. Examples of "alkylsulfinyl" include CH₃S(O), CH₃CH₂S(O), CH₃CH₂CH₂S(O), (CH₃)₂CHS(O) and the different butylsulfinyl, pentylsulfinyl and hexylsulfinyl isomers. Examples of "alkylsulfonyl" include CH₃S(O)₂, CH₃CH₂S(O)₂, CH₃CH₂CH₂S(O)₂, (CH₃)₂CHS(O)₂ and the different butylsulfonyl, pentylsulfonyl and hexylsulfonyl isomers. "Alkylamino", "dialkylamino", "alkenylthio", "alkenylsulfinyl", "alkenylsulfonyl", "alkynylthio", "alkynylsulfinyl", "alkynylsulfonyl", and the like, are defined analogously to the above examples. "Cycloalkyl" includes, for example, cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

One skilled in the art will appreciate that not all nitrogen containing heterocycles can form N-oxides since the nitrogen requires an available lone pair for oxidation to the oxide; one skilled in the art will recognize those nitrogen containing heterocycles which can form N-oxides. One skilled in the art will also recognize that tertiary amines can form N-oxides. Synthetic methods for the preparation of N-oxides of heterocycles and tertiary amines are very well known by one skilled in the art including the oxidation of heterocycles and tertiary amines with peroxy acids such as peracetic and m-chloroperbenzoic acid (MCPBA), hydrogen peroxide, alkyl hydroperoxides such as t-butyl hydroperoxide, sodium perborate, and dioxiranes such as dimethylidioxirane. These methods for the preparation of N-oxides have been extensively described and reviewed in the literature, see for example: T. L. Gilchrist in *Comprehensive Organic Synthesis*, vol. 7, pp 748-750, S. V. Ley, Ed., Pergamon Press; M. Tisler and B. Stanovnik in *Comprehensive Heterocyclic Chemistry*, vol. 3, pp 18-20, A. J. Boulton and A. McKillop, Eds., Pergamon Press; M. R. Grimmett and B. R. T. Keene in *Advances in Heterocyclic Chemistry*, vol. 43, pp 149-161, A. R. Katritzky, Ed., Academic Press; M. Tisler and B. Stanovnik in *Advances in Heterocyclic Chemistry*, vol. 9, pp 285-291, A. R. Katritzky and A. J. Boulton, Eds., Academic Press; and G. W. H. Cheeseman and E. S. G. Werstiuk in *Advances in Heterocyclic Chemistry*, vol. 22, pp 390-392, A. R. Katritzky and A. J. Boulton, Eds., Academic Press.

The term "halogen", either alone or in compound words such as "haloalkyl", includes fluorine, chlorine, bromine or iodine. The term "1-2 halogen" indicates that one or two of the available positions for that substituent may be halogen which are independently selected. Further, when used in compound words such as "haloalkyl", said alkyl may be partially or fully substituted with halogen atoms which may be the same or different. Examples of "haloalkyl" include F₃C, ClCH₂, CF₃CH₂ and CF₃CCl₂. Examples of "haloalkoxy" include CF₃O, CCl₃CH₂O, HCF₂CH₂CH₂O and CF₃CH₂O.

The total number of carbon atoms in a substituent group is indicated by the "C_i-C_j" prefix where i and j are numbers from 1 to 7. For example, C₁-C₃ alkylsulfonyl designates methylsulfonyl through propylsulfonyl; C₂ alkoxyalkyl designates CH₃OCH₂; C₃ alkoxyalkyl designates, for example, CH₃CH(OCH₃), CH₃OCH₂CH₂ or CH₃CH₂OCH₂; and C₄ alkoxyalkyl designates the various isomers of an alkyl group substituted with an alkoxy group containing a total of four carbon atoms, examples including CH₃CH₂CH₂OCH₂ and CH₃CH₂OCH₂CH₂. Examples of "alkylcarbonyl" include C(O)CH₃, C(O)CH₂CH₂CH₃ and C(O)CH(CH₃)₂. Examples of "alkoxycarbonyl" include CH₃OC(=O), CH₃CH₂OC(=O),

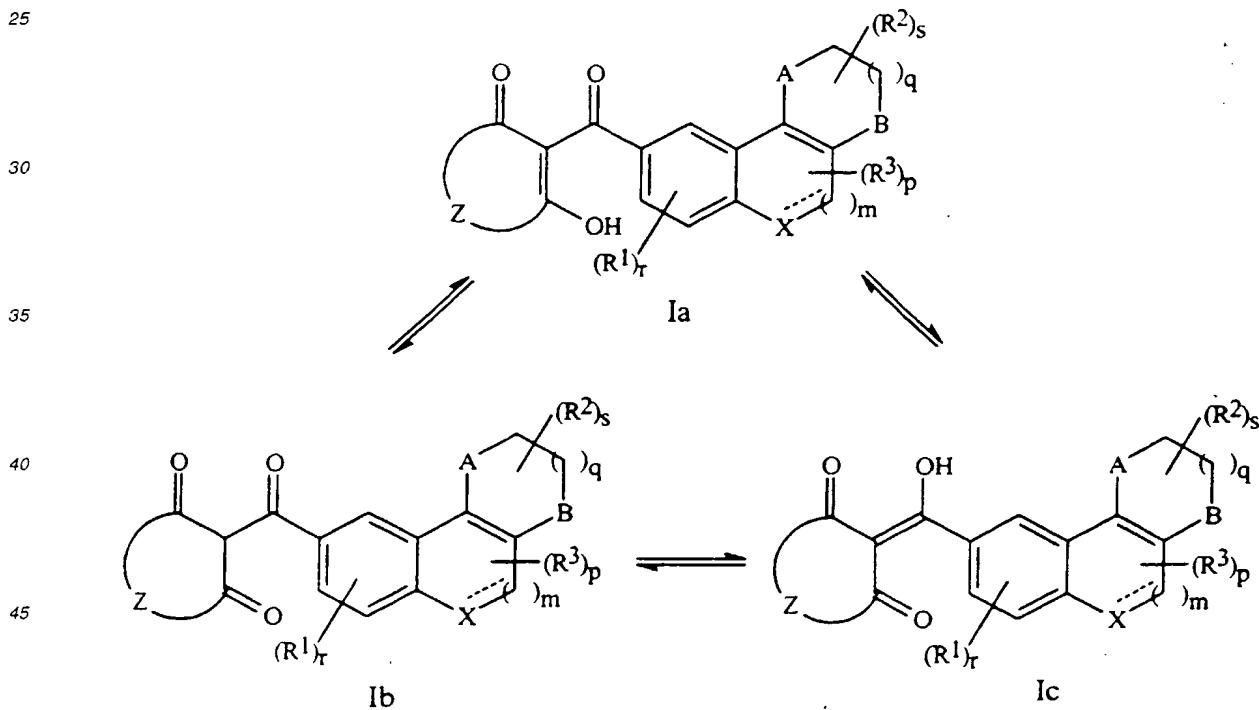
CH₃CH₂CH₂OC(=O), (CH₃)₂CHOC(=O) and the different butoxy- or pentoxy carbonyl isomers. In the above recitations, when a compound of Formula I is comprised of one or more heterocyclic rings, all substituents are attached to these rings through any available carbon or nitrogen by replacement of a hydrogen on said carbon or nitrogen.

When a compound is substituted with a substituent bearing a subscript that indicates the number of said substituents can exceed 1, said substituents (when they exceed 1) are independently selected from the group of defined substituents. Further, when the subscript indicates a range, e.g. (R)_{i-j}, then the number of substituents may be selected from the integers between i and j inclusive.

When a group contains a substituent which can be hydrogen, for example R⁶ or R⁷, then, when this substituent is taken as hydrogen, it is recognized that this is equivalent to said group being unsubstituted.

Compounds of this invention can exist as one or more stereoisomers. The various stereoisomers include enantiomers, diastereomers, atropisomers and geometric isomers. One skilled in the art will appreciate that one stereoisomer may be more active and/or may exhibit beneficial effects when enriched relative to the other stereoisomer(s) or when separated from the other stereoisomer(s). Additionally, the skilled artisan knows how to separate, enrich, and/or to selectively prepare said stereoisomers. Accordingly, the present invention comprises compounds selected from Formula I, N-oxides and agriculturally suitable salts thereof. The compounds of the invention may be present as a mixture of stereoisomers, individual stereoisomers, or as an optically active form.

Some compounds of this invention can exist as one or more tautomers. One skilled in the art will recognize, for example, that compounds of Formula Ia (Formula I where Q is Q-1, R⁴ is OR¹⁴, and R¹⁴ is H) can also exist as the tautomers of Formulae Ib and Ic as shown below. One skilled in the art will recognize that said tautomers often exist in equilibrium with each other. As these tautomers interconvert under environmental and physiological conditions, they provide the same useful biological effects. The present invention includes mixtures of such tautomers as well as the individual tautomers of compounds of Formula I.



The salts of the compounds of the invention include acid-addition salts with inorganic or organic acids such as hydrobromic, hydrochloric, nitric, phosphoric, sulfuric, acetic, butyric, fumaric, lactic, maleic, malonic, oxalic, propionic, salicylic, tartaric, 4-toluenesulfonic or valeric acids. The salts of the compounds of the invention also include those formed with organic bases (e.g., pyridine, ammonia, or triethylamine) or inorganic bases (e.g., hydrides, hydroxides, or carbonates of sodium, potassium, lithium, calcium, magnesium or barium) when the compound contains an acidic group such as a carboxylic acid or phenol.

Preferred compounds for reasons of better activity and/or ease of synthesis are:

Preferred 1. Compounds of Formula I above, and *N*-oxides and agriculturally suitable salts thereof, wherein:

Q is Q-1 or Q-2.

5 Preferred 2. Compounds of Preferred 1 wherein:

X is SO₂ or CH;

A and B are independently S(O)_n; and

10 R¹ is C₁-C₃ alkyl, halogen, cyano or nitro.

Preferred 3. Compounds of Preferred 2 wherein:

Q is Q-1;

Z is -CH₂CH₂CH₂-; and

15 R⁴ is OR¹⁴.

Preferred 4. Compounds of Preferred 2 wherein:

Q is Q-2; and

20 R⁷ is CH₂CH₃.

Most preferred is the compound of Preferred 3 selected from the group:

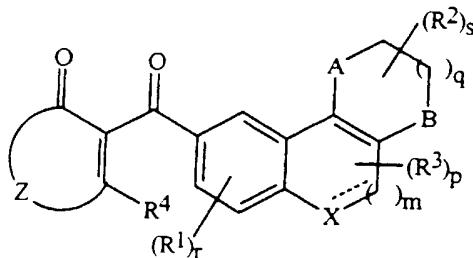
25 2-[(2,3-dihydro-7,10-dimethyl-6,6-dioxido-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-yl)carbonyl]-3-hydroxy-2-cyclohexen-1-one; and
2-[{(2,3-dihydro-7,10-dimethyl)naphtho[1,2-b]-1,4-dithiin-9-yl)carbonyl]-3-hydroxy-2-cyclohexen-1-one.

This invention also relates to herbicidal compositions comprising herbicidally effective amounts of the compounds of the invention and at least one of a surfactant, a solid diluent or a liquid diluent. The preferred compositions of the 30 present invention are those which comprise the above preferred compounds.

This invention also relates to a method for controlling undesired vegetation comprising applying to the locus of the vegetation herbicidally effective amounts of the compounds of the invention (e.g., as a composition described herein). The preferred methods of use are those involving the above preferred compounds.

35 DETAILS OF THE INVENTION

The compounds of Formula I can be prepared by one or more of the following methods and variations as described in Schemes 1-17. The definitions of Q, R¹-R¹⁷, Z, X, A, B, m, n, p, q, r, and s in the compounds of Formulae 1-17 below are as defined above in the Summary of the Invention. Compounds of Formulae Ia-Ig are subsets of the compounds of 40 Formula I, and all substituents for Formulae Ia-Ig are as defined above for Formula I. For example, compounds of Formula Id below are compounds of Formula I wherein Q is Q-1.

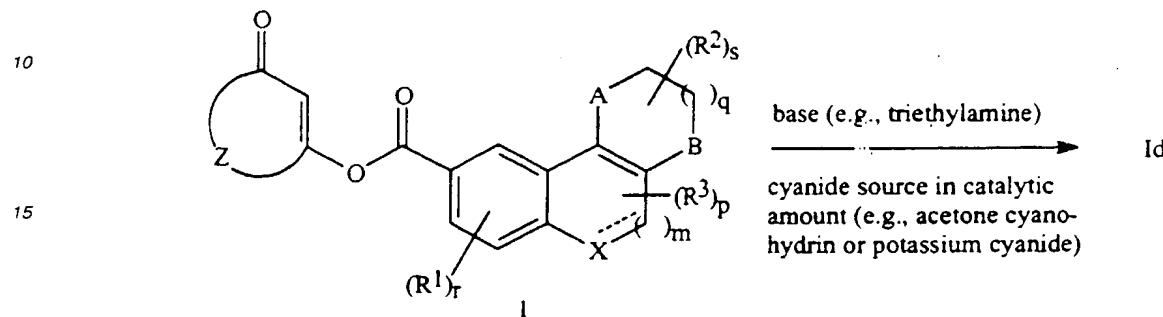


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Scheme 1 illustrates the preparation of compounds of Formula Id whereby an enol ester of Formula 1 is reacted

with a base such as triethylamine in the presence of a catalytic amount of a cyanide source (e.g., acetone cyanohydrin or potassium cyanide). This rearrangement is carried out by general methods known in the art; see for example, W. J. Michaely, EP 369,803-A1; D. Cartwright, et al., EP 283,261-B1.

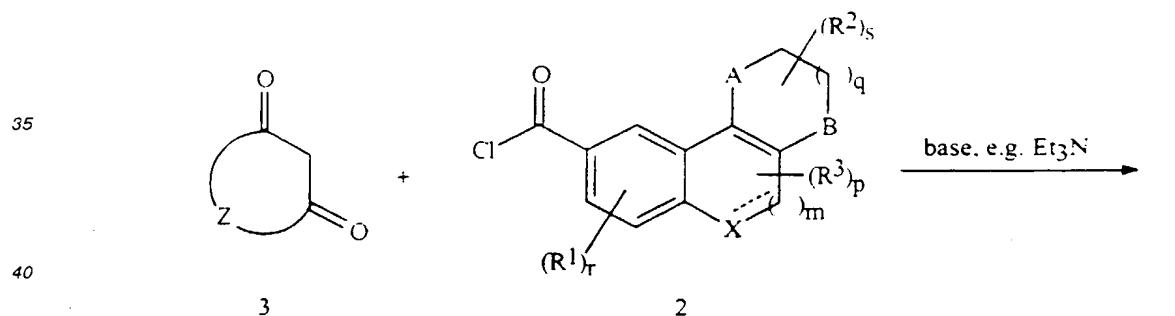
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Scheme 1

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Enol esters of Formula 1 can be prepared by reacting an acid chloride of Formula 2 with a dicarbonyl compound of Formula 3 in the presence of a slight molar excess of a base such as triethylamine in an inert organic solvent such as acetonitrile, dichloromethane or toluene at temperatures between 0 °C and 110 °C (Scheme 2). This type of coupling 25 is carried out by methods known in the art (or by slight modification of these methods); for example see W. J. Michaely, EP 369,803-A1 and D. Cartwright, et al., EP 283,261-B1.

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Scheme 2

45 The acid chlorides of Formula 2 can be prepared by one skilled in the art by reacting acids of Formula 4 with chlorinating agents such as oxalyl chloride or thionyl chloride and a catalytic amount of dimethylformamide (Scheme 3). This chlorination is well known in the art; for example, see W. J. Michaely, EP 369,803-A1.

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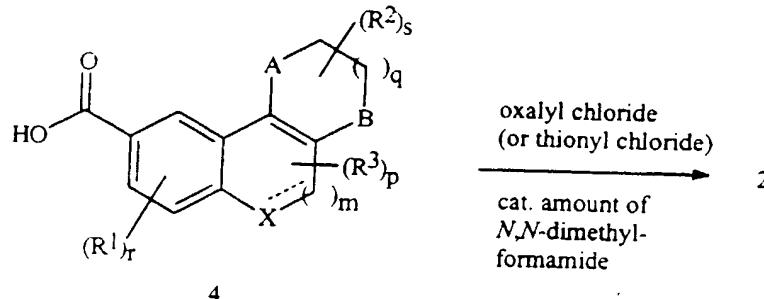
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Scheme 3

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Enol esters of Formula 1 can be prepared by reacting the acid of Formula 4 with *N*-methyl-2-chloropyridinium iodide, followed by treatment of the formed intermediate with the dione of Formula 3 in the presence of a base such as triethylamine (Scheme 4). This coupling is carried out by methods known in the art (or by slight modification of these methods); for example, see E. Haslam *Tetrahedron* (1980), 36, 2409-2433.

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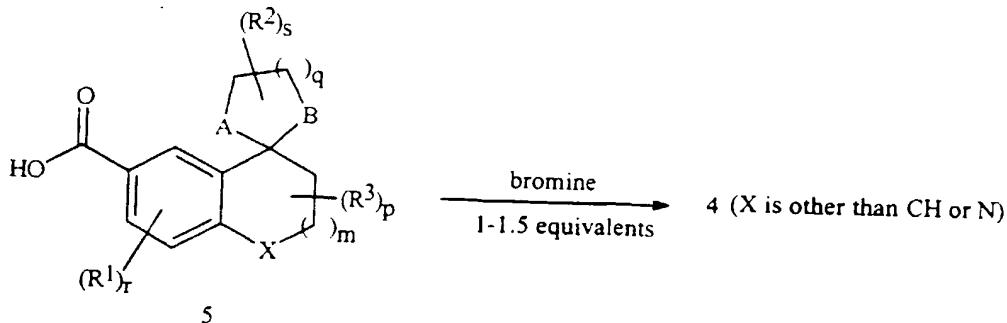
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Compounds of Formula 4 (X is other than CH or N) can be readily prepared by treatment of thioketals of Formula 5 with bromine or an appropriate Lewis acid such as tellurium tetrachloride (Scheme 5). This rearrangement is carried out by methods known in the art (or by slight modification of these methods); for example, see Plumbo, G. et al.

Tetrahedron (1991), 47, 4187-4194; Plumbo, G. et al. *Synthesis* (1991), 223-224; Plumbo G. et al. *Tetrahedron* (1986), 42, 2369-2376; Satoh, J. et al. *J. Chem. Amer. Soc., Chem. Commun.* (1985), 1645-1646; Tani, H. et al. *Chem. Lett.* (1990), 1323-1326; Nickon, A. et al. *J. Org. Chem.* (1985), 50, 4218-4226.

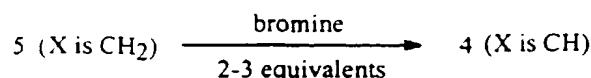
Scheme 4

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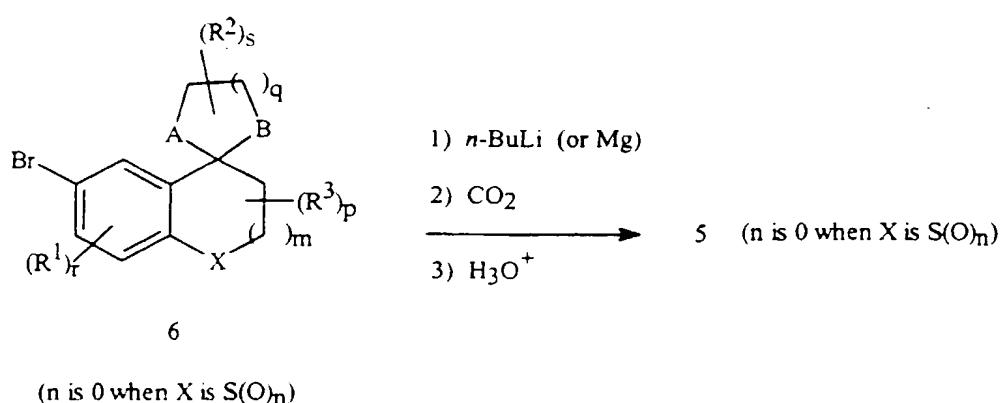
Scheme 6 illustrates the preparation of compounds of Formula 4 (X is CH) whereby a thioketal of Formula 5 (X is CH₂) is treated with 2-3 equivalents of bromine. This rearrangement is carried out by methods known in the art (or by slight modification of these methods); for example, see Plumbo, G. et al. *Tetrahedron* (1991), 47, 4187-4194; Satoh, J. et al. *J. Chem. Amer. Soc., Chem. Commun.* (1985), 1645-1646; Tani, H. et al. *Chem. Lett.* (1990), 1323-1326; Nickon, A. et al. *J. Org. Chem.* (1985), 50, 4218-4226.

Scheme 6

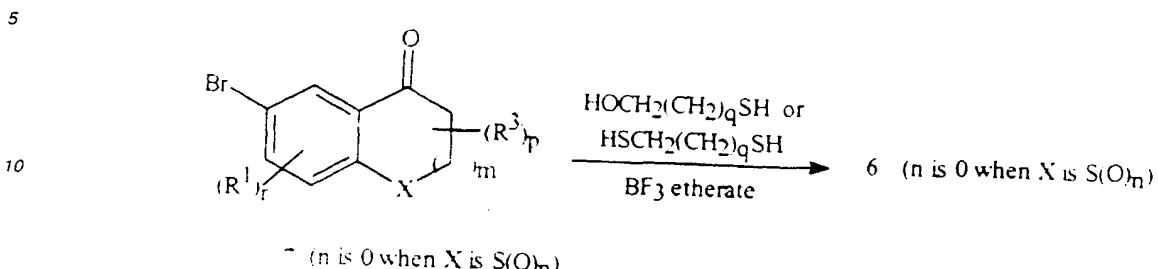
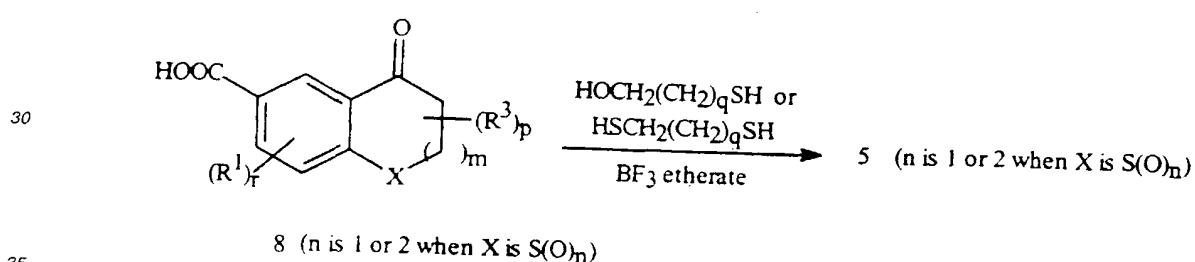


Scheme 7 illustrates the preparation of acids of Formula 5 (n is 0 when X is S(O)_n) whereby a phenyl bromide of Formula 6 (n is 0 when X is S(O)_n) is treated with *n*-butyllithium (or magnesium), and the lithium salt (or the Grignard reagent) generated in situ is then reacted with carbon dioxide followed by acidification with an acid such as hydrochloric acid. This conversion is carried out by general methods known in the art; see for example, M. A. Ogliaruso et al., *Synthesis of Carboxylic Acids, Esters and Their Derivatives*, pp 27-28, John Wiley & Sons; A. J. Bridges, et al., *J. Org. Chem.* (1990), 55 (2), 773; C. Franke, et al., *Angew. Chem. Int. Ed.* (1969), 8, 68. In some instances, the incorporation of protection/deprotection sequences or functional group interconversions into the synthesis will aid in obtaining the desired products. The use and choice of the protecting groups will be apparent to one skilled in chemical synthesis (see, for example, Green, T. W.; Wuts, P. G. M., *Protective Groups in Organic Synthesis*, 2nd ed.; Wiley: New York, 1991).

Scheme 7



Scheme 8 illustrates the preparation of phenyl bromides of Formula 6 (n is 0 when X is S(O)_n) whereby a ketone of Formula 7 (n is 0 when X is S(O)_n) is reacted with HO(CH₂)_qSH or HS(CH₂)_qSH in the presence of a Lewis acid such as BF₃ etherate in an inert organic solvent such as dichloromethane. This conversion is carried out by general methods known in the art; see for example, T. W. Greene, et al., *Protective Groups in Organic Synthesis*, John Wiley & Sons, Inc., pp 133-140.

Scheme 8Scheme 9

The ketones of Formula 7 can also be prepared by general methods known in the art (or by slight modification of these methods); see, for example, W. Flemming, et al., *Chem. Ber.* (1925), 58, 1612; I. W. J. Still, et al., *Can. J. Chem.* (1976), 54, 453-470; V. J. Traynelis, et al., *J. Org. Chem.* (1961), 26, 2728; I. Nasuno, et al., WO 94/08988; F. Camps, et al., *J. Heterocycl. Chem.* (1985), 22(5), p. 1421; T. S. Rao, et al., *Indian J. Chem. B* (1985), 24(11), p. 1159; S. Ghosh, et al., *Tetrahedron* (1989), 45(5), p. 1441; A. Danan, et al., *Synthesis-Stuttgart* (1991), (10), p. 879; P. Magnus, et al., *J. Chem. Soc. Chem. Comm.* (1991), (7), p. 544; A. Padwa, et al., *J. Org. Chem.* (1989), 54(12), p. 2862; S. A. Ali, et al., *J. Org. Chem.* (1979), 44, p. 4213; J. Blake, et al., *J. Am. Chem. Soc.* (1966), 88, p. 4061; M. Mori, et al., *J. Chem. Soc. Chem. Comm.* (1990), (18), p. 1222; S. Kano, et al., *J. Chem. Soc., Perkin. Trans. 1* (1980), p. 2105; A. F. Bekhli, et al., *Khim Geterotsikl. Soedin.* (1975), p. 1118; W. S. Johnson, et al., *J. Am. Chem. Soc.* (1949), 71, p. 1901; J. A. Hirsch, et al., *J. Org. Chem.* (1974), 39(14), p. 2044; F. G. Mann, et al., *J. Chem. Soc.* (1957), p. 4166; A. C. Jain, et al., *Tet. Lett.* (1992), 33(16), p. 2145; S. Cabiddu, et al., *J. Organomet. Chem.* (1989), 366(1-2), p. 1; R. Hasenkamp, et al., *Chem. Ber.* (1980), 113, p. 1708; D. A. Pulman, et al., *J. Chem. Soc. Perkin. Trans. 1* (1973), p. 410; W. C. Lumma, et al., *J. Org. Chem.* (1969), 34, p. 1566; P. D. Clark, et al., *Can. J. Chem.* (1982), 60(3), p. 243.

The dicarbonyl compounds of Formula 3 are either commercially available or can be prepared by general methods known in the art (or by slight modification of these methods); for example, see D. Cartwright, et al., EP 0283261-B1; J. Dangelo, et al., *Tet. Lett.* (1991), 32(26), p. 3063; T. Okado, et al., *J. Org. Chem.* (1977), 42, p. 1163; B. E. Maryanoff, et al., *J. Am. Chem. Soc.* (1975), 97, p. 2718; E. Er, et al., *Helv. Chim. Acta* (1992), 75(7), p. 2265; Y. D. Vankar, et al., *Tet. Lett.* (1987), 28(5), p. 551; C. S. Pak, et al., *Tet. Lett.* (1991), 32(42), p. 6011; I. Nishiguchi, et al., *Chem. Lett.* (1981), p. 551; B. Eistert, et al., *Liebigs Ann. Chem.* (1962), 659, p. 64; N. K. Hamer, *Tet. Lett.* (1986), 27(19), p. 2167; M. Sato, et al., *Heterocycles* (1987), 26(10), p. 2611; A. Murray, et al., *Tet. Lett.* (1995), 36(2), p. 291; K. S. Kochhar, et al.

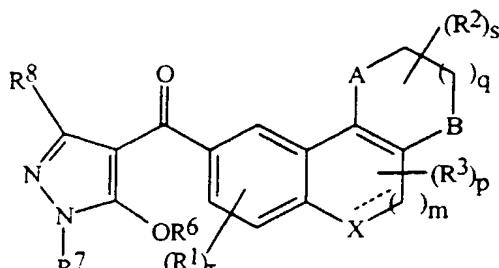
al., *Tet. Lett.* (1984), 25(18), p. 1871; M. Sato, et al., *Tetrahedron* (1991), 47(30), p. 5689; M. Sato, et al., *Chem. Pharm. Bull.* (1990), 38(1), p. 94; T. Meal, U.S. 4,931,570; T. Muel, et al., U.S. 5,093,503.

Compounds of General Formula Ie can be readily prepared by one skilled in the art by using the reactions and techniques described in Schemes 10-12 of this section.

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Ie

20 Scheme 10 illustrates the preparation of compounds of Formula Ie ($R^6 = H$), whereby an ester of Formula 9 or its isomer 9a is reacted with a base such as triethylamine in the presence of a catalytic amount of cyanide source (e.g., acetone cyanohydrin or potassium cyanide). This rearrangement is carried out by methods known in the art (or by slight modification of these methods): for example, see W. J. Michaely, EP 369,803.

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Scheme 10

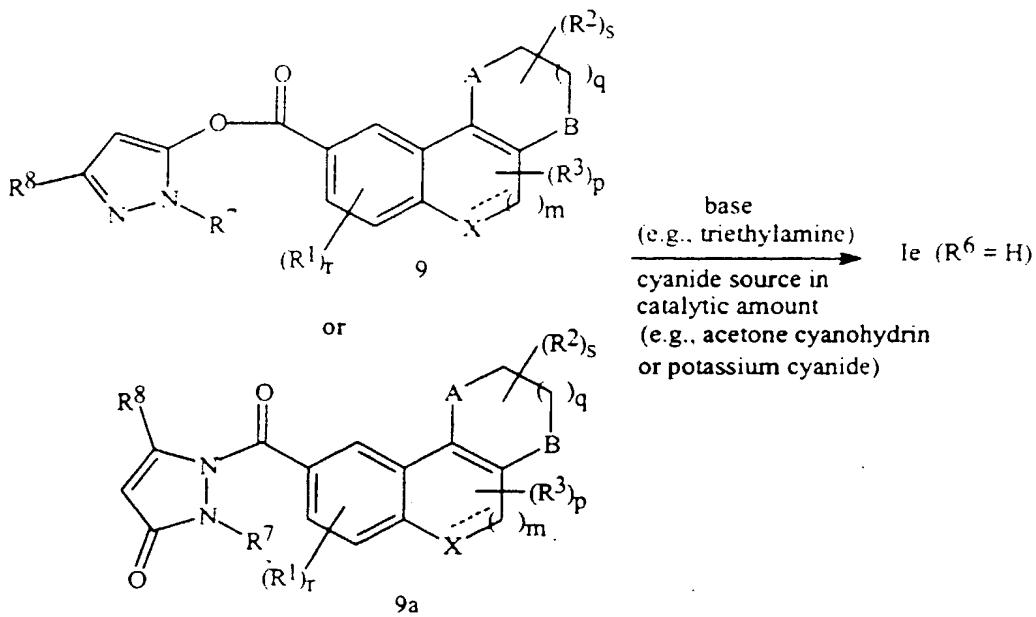
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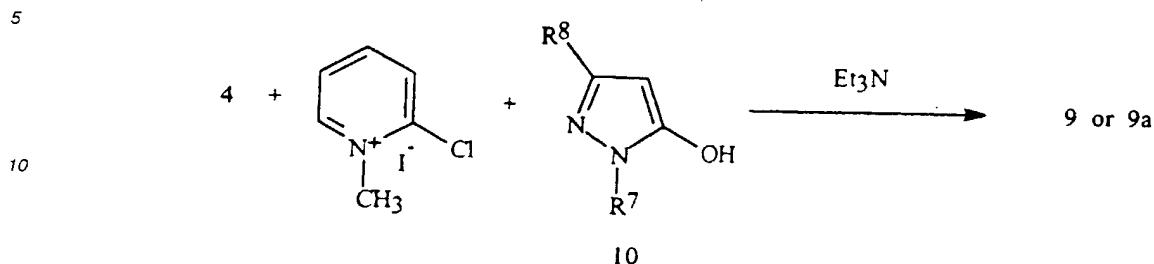
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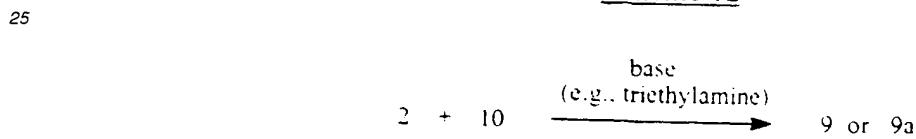
Compounds of Formula 9 or 9a can be prepared by reacting the acid of Formula 4 with *N*-methyl-2-chloropyridinium iodide, followed by treatment of the formed intermediate with the hydroxypyrazole of Formula 10 in the presence of a base such as triethylamine (Scheme 11). This coupling is carried out by methods known in the art (or by slight modification of these methods): for example, see E. Haslam *Tetrahedron* (1980), 36, 2409-2433.

Scheme 11

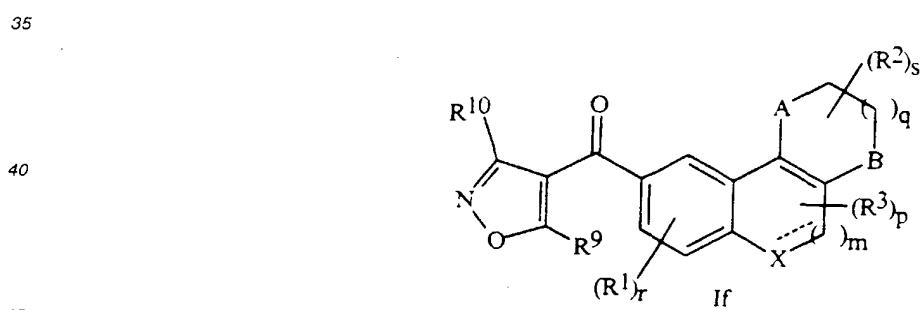


Esters of Formula 9 or amides of Formula 9a can also be prepared by reacting a hydroxypyrazole of Formula 10 with an acid chloride of Formula 2 in the presence of a slight mole excess of a base such as triethylamine in an inert organic solvent such as acetonitrile, methylene chloride or toluene at temperatures between 0 °C and 110 °C (Scheme 12). This type of coupling is carried out by methods known in the art (or by slight modification of these methods): for example, see W.J. Michalek, EP 369 803.

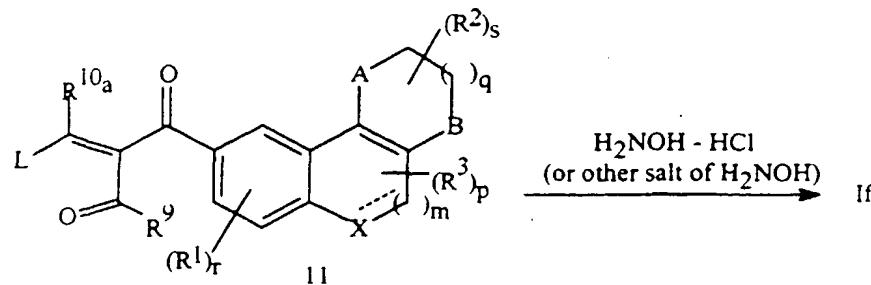
Scheme 12



Compounds of General Formula If can be readily prepared by one skilled in the art by using the reactions and techniques described in Schemes 13-16 of this section.



50 Scheme 13 illustrates the preparation of compounds of Formula If whereby a compound of Formula 11 is reacted with a salt of hydroxylamine such as hydroxylamine hydrochloride in the presence of a base or acid acceptor such as triethylamine or sodium acetate. The substituents of the immediate products may be further modified if appropriate. This cyclization is carried out by methods known in the art (or by slight modification of these methods): for example, see P. A. Cain, et al., EP 560,483; C. J. Pearson, et al., EP 636,622.

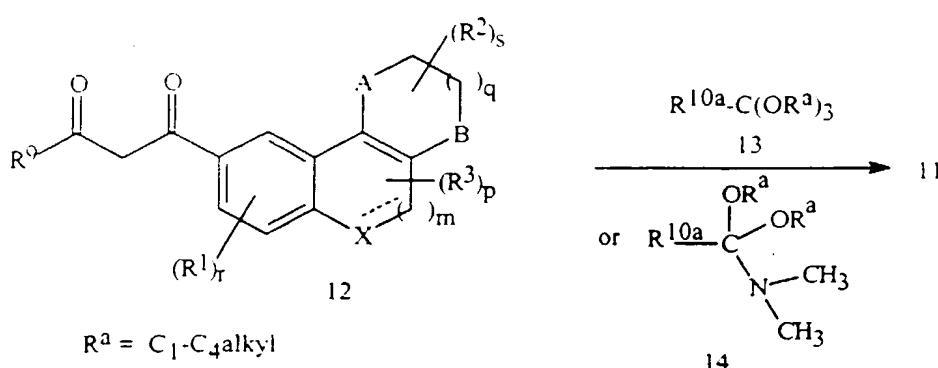
Scheme 13

wherein

L is a leaving group such as C₁-C₄alkoxy (e.g., OC₂H₅)

or N,N-dialkylamino (e.g., dimethyl amino)

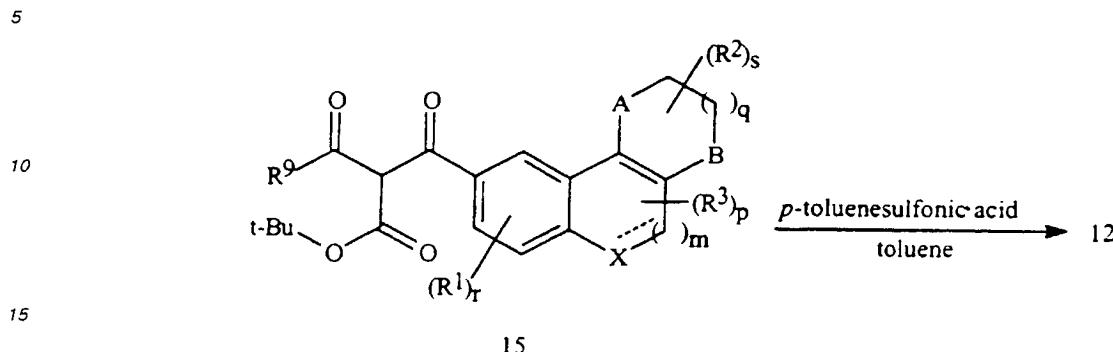
R^{10a} is H, C₂-C₆ alkoxy carbonyl, C₂-C₆ haloalkoxycarbonyl or CONH₂

Scheme 14

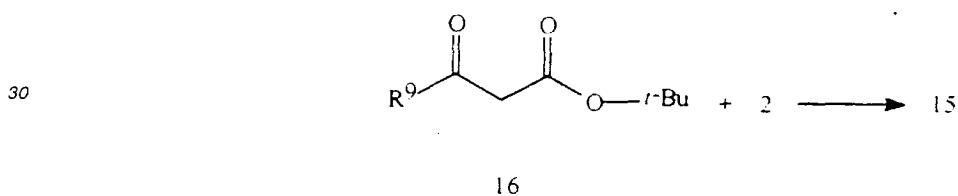
45 Scheme 15 illustrates the preparation of compounds of Formula 12 whereby an ester of Formula 15 is decarboxylated in the presence of a catalyst, such as *p*-toluenesulfonic acid, in an inert solvent such as toluene. This conversion is carried out by methods known in the art (or by slight modification of these methods): for example, see P. A. Cain, et al., EP 560,483; C. J. Pearson, et al., EP 636,622.

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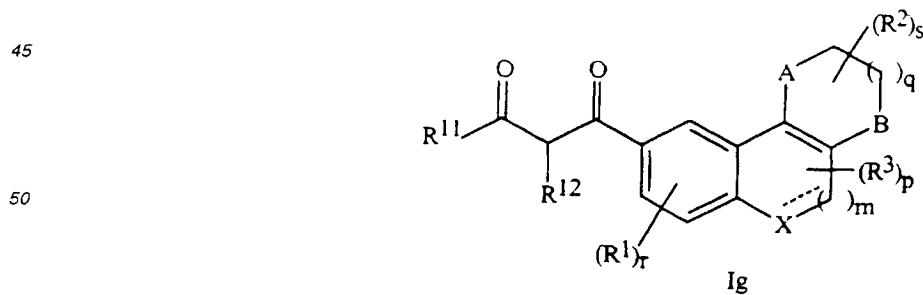
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Scheme 15

20 Esters of Formula 15 can be prepared by reacting the metal salt of a compound of Formula 16 with an acid chloride of Formula 2 (Scheme 16). This type of coupling is known in the art: for example see P. A. Cain, et al., EP 560,483; C. J. Pearson, et al., EP 636,622.

Scheme 16

40 Scheme 17 illustrates the preparation of compounds of Formula Ig whereby a compound of Formula 2 is reacted with a compound of Formula 17 in the presence of a base such as triethylamine, potassium carbonate, sodium hydride or Mg(OEt)2 in an inert organic solvent such as diethyl ether, tetrahydrofuran, N,N-dimethylformamide, dichloromethane or acetonitrile.



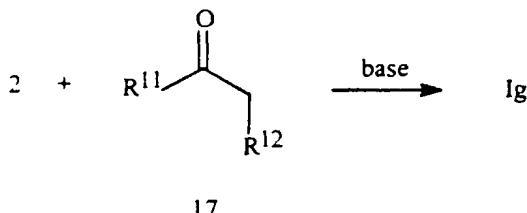
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This conversion is carried out by methods known in the art (or slight modification of these methods); for example, see J. W. Ashmore, EP 213,892 and P. A. Cain, EP 496,631 A1.

Scheme 17

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It is recognized that some reagents and reaction conditions described above for preparing compounds of Formula I may not be compatible with certain functionalities present in the intermediates. In these instances, the incorporation of protection/deprotection sequences or functional group interconversions into the synthesis will aid in obtaining the desired products. The use and choice of the protecting groups will be apparent to one skilled in chemical synthesis (see, for example, Greene, T. W.; Wuts, P. G. M. *Protective Groups in Organic Synthesis*, 2nd ed.; Wiley: New York, 1991). One skilled in the art will recognize that, in some cases, after the introduction of a given reagent as it is depicted in any individual scheme, it may be necessary to perform additional routine synthetic steps not described in detail to complete the synthesis of compounds of Formula I. One skilled in the art will also recognize that it may be necessary to perform a combination of the steps illustrated in the above schemes in an order other than that implied by the particular sequence presented to prepare the compounds of Formula I.

One skilled in the art will also recognize that compounds of Formula I and the intermediates described herein can be subjected to various electrophilic, nucleophilic, radical, organometallic, oxidation, and reduction reactions to add substituents or modify existing substituents.

Without further elaboration, it is believed that one skilled in the art using the preceding description can utilize the present invention to its fullest extent. The following Examples are, therefore, to be construed as merely illustrative, and not limiting of the disclosure in any way whatsoever. Percentages are by weight except for chromatographic solvent mixtures or where otherwise indicated. Parts and percentages for chromatographic solvent mixtures are by volume unless otherwise indicated. ^1H NMR spectra are reported in ppm downfield from tetramethylsilane; s = singlet, d = doublet, t = triplet, q = quartet, m = multiplet, dd = doublet of doublets, dt = doublet of triplets, br s = broad singlet.

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EXAMPLE 1

Step A: Preparation of 2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-carboxylic acid

40 A mixture of 0.62 g of 2,3-dihydro-5,8-dimethylspiro[4H-1-benzothiopyran-4,2'-[1,3]dithiolane]-6-carboxylic acid in 200 mL of chloroform was cooled to 0 °C. To this mixture was added a solution of 0.38 g of bromine in 20 mL of chloroform dropwise. The resulting mixture was stirred overnight at room temperature. To this reaction mixture was added 10% aqueous sodium thiosulfate. The organic layer was separated and dried over MgSO_4 , filtered, and concentrated under reduced pressure to dryness. The resulting residue was crystallized from 1-chlorobutane to give 0.29 g of the title compound of Step A as a purple solid melting at 250 °C (dec.). ^1H NMR (CDCl_3): δ 2.35 (s, 3H), 2.70 (s, 3H), 3.05 (m, 2H), 3.39 (br s, 2H), 3.41 (m, 2H), 7.66 (s, 1H).

Step B: Preparation of 3-oxo-1-cyclohexen-1-yl 2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-carboxylate

50 To a mixture of 0.78 g of the title compound of Step A in 35 mL of methylene chloride was added 0.66 mL of oxalyl chloride (purchased from Aldrich Chemical Co.) and 2 drops of *N,N*-dimethylformamide. The mixture was refluxed for 2 h and was then concentrated under reduced pressure to dryness. The resulting residue was redissolved in 30 mL of methylene chloride and the solution was evaporated to dryness again. Another 30 mL of methylene chloride was added to the residue and the solution was cooled to about 0 °C. To this solution was added 0.31 g of 1,3-cyclohexanedione (purchased from Aldrich Chemical Co.) followed by addition of 1.0 mL of triethylamine. The mixture was stirred overnight while warming to room temperature. Saturated aqueous sodium bicarbonate was then added to the reaction mixture and the mixture was extracted with methylene chloride. The combined organic extracts were dried over MgSO_4 .

filtered, and concentrated under reduced pressure to dryness. Chromatography of the crude product on silica gel eluting with a mixture of hexanes : ethyl acetate (8 : 1 and then 4 : 1) yielded 0.58 g of the title compound of Step B as a yellow solid melting at 120-126 °C. ^1H NMR (CDCl_3): δ 2.15 (m, 2H), 2.36 (s, 3H), 2.46 (t, 2H), 2.66 (t, 2H), 2.67 (s, 3H), 3.07 (m, 2H), 3.24 (br s, 2H), 3.41 (m, 2H), 6.00 (s, 1H), 7.60 (s, 1H).

5

Step C: Preparation of 2-[{(2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-yl)carbonyl]-1,3-cyclohexanedione}

To a mixture of 0.55 g of the title compound of Step B in 25 mL of anhydrous acetonitrile and 5 mL of methylene chloride was added 0.34 mL of triethylamine, 2 drops of acetone cyanohydrin (purchased from Aldrich Chemical Co.), and 5 mg of potassium cyanide. The mixture was allowed to stir at room temperature overnight. An additional 5 mg of potassium cyanide was added and the reaction mixture was stirred at 50 °C for 48 h. The mixture was concentrated under reduced pressure to dryness and to the resulting residue was added dilute hydrochloric acid of pH 1. The mixture was extracted with ethyl acetate, and the combined organic extracts were dried over MgSO_4 , filtered, and concentrated under reduced pressure to afford 0.36 g of the title compound of Step C, a compound of this invention, as a brown solid melting at 95 °C (dec.). ^1H NMR (CDCl_3): δ 2.06 (m, 2H), 2.30 (s, 3H), 2.34 (s, 3H), 2.30-2.90 (m, 4H), 3.05 (m, 2H), 3.22 (br s, 2H), 3.39 (m, 2H), 6.70 (s, 1H).

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Example 2

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Step A: Preparation of 2,3-dihydro-5,8-dimethylspiro[4H-1-benzothiopyran-4,2'-[1,3]dithiolane]-6-carboxylic acid 1,1-dioxide

To a mixture of 0.60 g of 3,4-dihydro-5,8-dimethyl-4-oxo-2H-1-benzothiopyran-6-carboxylic acid 1,1-dioxide in 30 mL of methylene chloride was added 0.24 mL of 1,2-ethanedithiol (purchased from Aldrich Chemical Co.) and 0.35 mL of boron trifluoride diethyl etherate (purchased from Janssen Chimica). The mixture was refluxed overnight and then concentrated under reduced pressure to dryness. To the resulting residue was added 10 mL of dilute hydrochloric acid of pH 1. The mixture was extracted with ethyl acetate, and the combined organic extracts were dried over MgSO_4 , filtered, and concentrated under reduced pressure to afford 0.62 g of the title compound of Step A as an orange solid which had a melting point >250 °C. ^1H NMR ($(\text{CD}_3)_2\text{SO}$): δ 2.65 (s, 3H), 2.77 (s, 3H), 2.94 (m, 2H), 3.55-3.80 (m, 6H), 7.50 (s, 1H).

Step B: Preparation of 2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-carboxylic acid 6,6-dioxide

A mixture of 0.50 g of the title compound of Step A in 200 mL of chloroform was cooled to 0 °C. To this mixture was added a solution of 0.45 g of bromine in 35 mL of chloroform dropwise. The mixture was stirred at room temperature for 2 h and then 10% aqueous sodium thiosulfate solution was added. The organic layer was separated and dried over MgSO_4 , filtered, and concentrated under reduced pressure to dryness. The resulting residue was crystallized from 1-chlorobutane to yield 0.41 g of the title compound of Step B as a solid melting at 145 °C (dec.). ^1H NMR (CDCl_3): δ 2.49 (s, 3H), 2.56 (s, 3H), 3.11 (br s, 2H), 3.48 (m, 2H), 4.24 (br s, 2H), 7.57 (s, 1H).

Step C: Preparation of 2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-carbonyl chloride 6,6-dioxide

To a mixture of 0.40 g of the title compound of Step B in 15 mL of methylene chloride was added 0.31 mL of oxalyl chloride (purchased from Aldrich Chemical Co.) and 2 drops of *N,N*-dimethylformamide. The mixture was refluxed for 2 h and was then concentrated under reduced pressure to dryness. To the resulting residue was added 20 mL of methylene chloride and this solution was evaporated to dryness again. Another 20 mL of methylene chloride was added to the residue to provide the title compound of Step C as a methylene chloride solution. This solution was divided into two equal portions and was used as a starting material for both step D in Example 2 and step A in Example 4.

Step D: Preparation of 3-oxo-1-cyclohexen-1-yl 2,3-dihydro-7,10-dimethyl-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-carboxylate 6,6-dioxide

A solution of the title compound of Step C in 10 mL of methylene chloride was cooled to 0 °C. To this solution was added 0.07 g of 1,3-cyclohexanedione (purchased from Aldrich Chemical Co.) followed by addition of 0.24 mL of triethylamine. The mixture was stirred overnight at room temperature, and then saturated aqueous sodium bicarbonate solution was added. The mixture was extracted with methylene chloride, and the combined organic extracts were dried

over MgSO₄, filtered, and concentrated under reduced pressure to dryness. Chromatography of the crude product on silica gel eluting with a mixture of hexanes : ethyl acetate (5 : 1 and then 2 : 1) yielded 0.14 g of the title compound of Step D as a semi-solid. ¹H NMR (CDCl₃): δ 2.15 (m, 2H), 2.49 (t, 2H), 2.62 (s, 3H), 2.69 (m, 2H), 2.72 (s, 3H), 3.11 (m, 2H), 3.52 (m, 2H), 3.85 (s, 2H), 6.02 (s, 1H), 7.68 (s, 1H).

5

Step E: Preparation of 2-[(2,3-dihydro-7,10-dimethyl-6,6-dioxido-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-yl)carbo-nyl]-1,3-cyclohexanedione

To a mixture of 0.14 g of the title compound of Step D in 10 mL of anhydrous acetonitrile was added 0.08 mL of triethylamine, 2 drops of acetone cyanohydrin (purchased from Aldrich Chemical Co.), and 5 mg of potassium cyanide. The mixture was allowed to stir at room temperature overnight. The mixture was concentrated under reduced pressure to dryness. To the resulting residue was added water and the mixture was acidified to pH 2 with concentrated hydrochloric acid and extracted with ethyl acetate. The combined organic extracts were dried over MgSO₄, filtered, and concentrate under reduced pressure to afford 0.12 g of the title compound of Step E, a compound of this invention, as a solid melting at 208-213 °C. ¹H NMR (CDCl₃): δ 2.05 (m, 2H), 2.28 (s, 3H), 2.45 (m, 2H), 2.64 (s, 3H), 2.79 (m, 2H), 3.11 (m, 2 H), 3.50 (m, 2H), 3.85 (s, 2H), 6.82 (s, 1H).

Example 3

20 Step A: Preparation of 7-bromo-5,8-dimethyltetralone

To a solution of 15.0 g of 5,8-dimethyltetralone (purchased from Wiley Organics) in 250 mL of methylene chloride was added 28.7 g of aluminum chloride (purchased from Aldrich Chemical Co.). The mixture was cooled to 0 °C and then a solution of 15.2 g bromine in 90 mL of methylene chloride was added dropwise. After the mixture was stirred at 25 room temperature for 2 h, it was cooled to 0 °C and then approximately 200 g of ice was added. The resulting mixture was filtered. The organic layer was separated and was washed with 1N aqueous sodium hydroxide, dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting solid was crystallized from 1-chlorobutane to give 21.8 g of the title compound of Step A as a solid melting at 64-68 °C. ¹H NMR (CDCl₃): δ 2.11 (m, 2H), 2.25 (s, 3H), 2.64 (t, 2H), 2.66 (s, 3H), 2.77 (t, 2H), 7.53 (s, 1H).

30

Step B: Preparation of 7'-bromo-3',4'-dihydro-5',8'-dimethylspiro[1,3-dithiolane-2,1'(2'H)-naphthalene]

To a mixture of 20.0 g of the title compound of Step A in 500 mL of methylene chloride was added 11.2 mL of 1,2-ethanedithiol (purchased from Aldrich Chemical Co.) and 17.0 mL of boron trifluoride diethyl etherate (purchased from 35 Janssen Chimica). The mixture was stirred at room temperature for 3 h. To this reaction mixture was added 15% aqueous sodium hydroxide and the resulting mixture was extracted with methylene chloride. The combined organic extracts were dried over MgSO₄, filtered, and concentrated under reduced pressure to afford 20.2 g of the title compound of Step B as a white solid melting at 164-165 °C. ¹H NMR (CDCl₃): δ 1.98 (m, 2H), 2.15 (s, 3H), 2.38 (m, 2H), 2.58 (t, 2H), 2.78 (s, 3H), 3.40-3.60 (m, 4H), 7.35 (s, 1H).

40

Step C: Preparation of 3',4'-dihydro-5',8'-dimethylspiro[1,3-dithiolane-2,1'(2'H)-naphthalene]-7'-carboxylic acid

A solution of 12.7g of the title compound of Step B in 300 mL of tetrahydrofuran under a nitrogen atmosphere was cooled to -78 °C. To this solution was slowly added 19.2 mL of a 2.5M solution of *n*-butyllithium in hexane (purchased 45 from Aldrich Chemical Co.). The reaction mixture was maintained below -60 °C during the addition of *n*-butyllithium and stirring 30 min after addition was complete. The mixture was then cooled to -78 °C and 35.0 g of crushed dry ice was added. The resulting mixture was stirred and allowed to warm to room over 1.5 h. The mixture was then concentrated under reduced pressure, and to the resulting residue was added 300 mL of water. The mixture was then cooled to 0 °C, acidified to pH 2 with concentrated hydrochloric acid, and extracted with ethyl acetate. The combined organic layers 50 were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting solid was crystallized from 1-chlorobutane to give 3.2 g of the title compound of Step C as a white solid melting at 215 °C (dec.). ¹H NMR ((CD₃)₂SO): δ 1.90 (m, 2H), 2.16 (s, 3H), 2.34 (m, 2H); 2.61 (t, 2H), 2.75 (s, 3H), 3.40-3.70 (m, 4H), 7.29 (s, 1H), 12.75 (br s, 1 H).

55

Step D: Preparation of 2,3-dihydro-7,10-dimethylnaphtho[1,2-b]-1,4-dithiin-9-carboxylic acid

To a mixture of 1.2 g of the title compound of Step C in 150 mL of chloroform was added a solution of 0.76 g of bromine in 30 mL of chloroform dropwise. The mixture was stirred overnight at room temperature. To this reaction mix-

ture was then added 10% aqueous sodium thiosulfate. The organic layer was separated, dried over $MgSO_4$, filtered, and concentrated under reduced pressure to dryness. The resulting solid was crystallized from 1-chlorobutane to give 0.65 g of the title compound of Step D as a yellow solid melting at 205 °C (dec.). 1H NMR ($(CD_3)_2SO$): δ 2.58 (s, 3H), 2.91 (s, 3H), 2.98 (m, 2H), 3.49 (m, 2H), 7.47 (d, 1H), 7.49 (s, 1H), 7.73 (d, 1H).

5

Step E: Preparation of 3-oxo-1-cyclohexen-1-yl 2,3-dihydro-7,10-dimethylnaphtho[1,2-b]-1,4-dithiin-9-carboxylate

To a mixture of 0.40 g of the title compound of Step D in 25 mL of tetrahydrofuran was added 0.34 mL of oxalyl chloride (purchased from Aldrich Chemical Co.) and 2 drops of *N,N*-dimethylformamide. The mixture was refluxed for 2 h and was then concentrated under reduced pressure to dryness. To the resulting residue was added 25 mL of tetrahydrofuran and evaporated to dryness again. Another 25 mL of tetrahydrofuran was added to the residue and the solution was cooled to about 0 °C. To this mixture was added 0.16 g of 1,3-cyclohexanedione (purchased from Aldrich Chemical Co.) followed by addition of 0.52 mL of triethylamine. The mixture was stirred overnight at room temperature. To the reaction mixture was added saturated aqueous sodium bicarbonate and the mixture was extracted with methylene chloride. The combined organic extracts were dried over $MgSO_4$, filtered, and concentrated under reduced pressure to dryness. Chromatography of the crude product on silica gel eluting with a mixture of hexanes : ethyl acetate (8 : 1 and then 4 : 1) yielded 0.21 g of the title compound of Step E as a yellow solid melting at 126-130 °C. 1H NMR ($CDCl_3$): δ 2.18 (m, 2H), 2.49 (t, 2H), 2.64 (s, 3H), 2.72 (t, 2H), 2.90 (t, 2H), 3.06 (s, 3H), 3.52 (t, 2H), 6.07 (s, 1H), 7.50 (d, 1H), 7.62 (s, 1H), 7.70 (d, 1H).

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Step F: Preparation of 2-[(2,3-dihydro-7,10-dimethylnaphtho[1,2-b]-1,4-dithiin-9-yl)carbonyl]-1,3-cyclohexanedione

To a mixture of 0.20 g of the title compound of Step E in 20 mL of anhydrous acetonitrile was added 0.14 mL of triethylamine, 2 drops of acetone cyanohydrin (purchased from Aldrich Chemical Co.), and 5 mg of potassium cyanide. The mixture was refluxed overnight and then concentrated under reduced pressure to dryness. To the resulting residue was added dilute hydrochloric acid of pH 1 and the mixture was extracted with ethyl acetate. The combined organic extracts were dried over $MgSO_4$, filtered, and concentrated under reduced pressure. The resulting solid was crystallized from 1-chlorobutane to give 0.16 g of the title compound of Step F, a compound of this invention, as a semi-solid. 1H NMR ($CDCl_3$): δ 2.05 (m, 2H), 2.44 (m, 2H), 2.59 (s, 3H), 2.84 (s, 3H), 2.75-3.00 (m, 4H), 3.47 (t, 2H), 6.93 (s, 1H), 7.44 (d, 1H), 7.68 (d, 1H).

Example 4

Step A: Preparation of 1-ethyl-1*H*-pyrazol-5-yl 2,3-dihydro-7,10-dimethyl-5*H*-1,4-dithiino[2,3-c][1]benzothiopyran-9-carboxylate 6,6-dioxide

A solution of the title compound of Step C of Example 2 in 10 mL of methylene chloride was cooled to 0 °C. To this solution was added 0.22 g of 1-ethyl-1*H*-pyrazol-5-ol followed by addition of 0.24 mL of triethylamine. The mixture was stirred overnight while warming to room temperature. To the reaction mixture was added saturated aqueous sodium bicarbonate. The mixture was extracted with methylene chloride, and the combined organic extracts were dried over $MgSO_4$, filtered, and concentrated under reduced pressure to dryness. Chromatography of the crude product on silica gel eluting with a mixture of hexanes : ethyl acetate (5 : 1 and then 2 : 1) yielded 0.04 g of the title compound of Step A as a semi-solid. 1H NMR ($CDCl_3$): δ 1.45 (t, 3H), 2.67 (s, 3H), 2.75 (s, 3H), 3.14 (m, 2H), 3.54 (m, 2H), 3.89 (s, 2H), 4.12 (m, 2H), 6.22 (s, 1H), 7.49 (s, 1H), 7.81 (s, 1H).

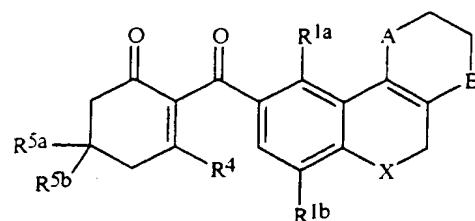
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Step B: Preparation of (2,3-dihydro-7,10-dimethyl-6,6-dioxido-5*H*-1,4-dithiino[2,3-c][1]benzothiopyran-9-yl)(1-ethyl-5-hydroxy-1*H*-pyrazol-4-yl)methanone

To a mixture of 0.04 g of the title compound of Step A in 5 mL of anhydrous acetonitrile was added 0.02 mL of triethylamine, 2 drops of acetone cyanohydrin (purchased from Aldrich Chemical Co.), and 5 mg of potassium cyanide. The mixture was allowed to stir at room temperature overnight. The mixture was then concentrated under reduced pressure to dryness and water was added to the resulting residue. The mixture was acidified to pH 2 with concentrated hydrochloric acid. The mixture was then extracted with ethyl acetate and the combined organic extracts were dried over $MgSO_4$, filtered, and concentrated under reduced pressure to afford 0.04 g of the title compound of Step B, a compound of this invention, as a solid melting at 210-216 °C. 1H NMR ($CDCl_3$): δ 1.46 (t, 3H), 2.44 (s, 3H), 2.70 (s, 3H), 3.11 (m, 2H), 3.53 (m, 2H), 3.86 (s, 2H), 4.07 (m, 2H), 7.20 (s, 1H), 7.35 (s, 1H).

By the procedures described herein together with methods known in the art, the following compounds of Tables 1 to 8 can be prepared.

TABLE I



wherein X is CH₂

	<u>R^{5a}</u>	<u>R^{5b}</u>	<u>R⁴</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
15	H	H	OH	H	H	O	S
	H	CH ₃	OH	H	H	O	S
	CH ₃	CH ₃	OH	H	H	O	S
20	H	H	OH	CH ₃	H	O	S
	H	CH ₃	OH	CH ₃	H	O	S
	CH ₃	CH ₃	OH	CH ₃	H	O	S
	H	H	OH	CH ₃	CH ₃	O	S
25	H	CH ₃	OH	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	S
	H	H	OH	CH ₃	Cl	O	S
	H	CH ₃	OH	CH ₃	Cl	O	S
30	CH ₃	CH ₃	OH	CH ₃	Cl	O	S
	H	H	OH	Cl	H	O	S
	H	CH ₃	OH	Cl	H	O	S
35	CH ₃	CH ₃	OH	Cl	H	O	S
	H	H	OH	Cl	CH ₃	O	S
	H	CH ₃	OH	Cl	CH ₃	O	S
	CH ₃	CH ₃	OH	Cl	CH ₃	O	S
40	H	H	OH	H	H	O	SO ₂
	H	CH ₃	OH	H	H	O	SO ₂
	CH ₃	CH ₃	OH	H	H	O	SO ₂
	H	H	OH	CH ₃	H	O	SO ₂
45	H	CH ₃	OH	CH ₃	H	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	H	O	SO ₂
	H	H	OH	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
50	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	H	H	OH	CH ₃	Cl	O	SO ₂

	H	CH ₃	OH	CH ₃	Cl	O	SO ₂
5	CH ₃	CH ₃	OH	CH ₃	Cl	O	SO ₂
	H	H	OH	Cl	H	O	SO ₂
	H	CH ₃	OH	Cl	H	O	SO ₂
	CH ₃	CH ₃	OH	Cl	H	O	SO ₂
10	H	H	OH	Cl	CH ₃	O	SO ₂
	H	CH ₃	OH	Cl	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	O	SO ₂
	H	H	OH	H	H	S	S
15	H	CH ₃	OH	H	H	S	S
	CH ₃	CH ₃	OH	H	H	S	S
	H	H	OH	CH ₃	H	S	S
	H	CH ₃	OH	CH ₃	H	S	S
20	CH ₃	CH ₃	OH	CH ₃	H	S	S
	H	H	OH	CH ₃	CH ₃	S	S
	H	CH ₃	OH	CH ₃	CH ₃	S	S
	CH ₃	CH ₃	OH	CH ₃	CH ₃	S	S
25	H	H	OH	CH ₃	Cl	S	S
	H	CH ₃	OH	CH ₃	Cl	S	S
	CH ₃	CH ₃	OH	CH ₃	Cl	S	S
	H	H	OH	Cl	H	S	S
30	H	CH ₃	OH	Cl	H	S	S
	CH ₃	CH ₃	OH	Cl	H	S	S
	H	H	OH	Cl	CH ₃	S	S
35	H	CH ₃	OH	Cl	CH ₃	S	S
	CH ₃	CH ₃	OH	Cl	CH ₃	S	S
	H	H	OH	H	H	SO ₂	SO ₂
	H	CH ₃	OH	H	H	SO ₂	SO ₂
40	CH ₃	CH ₃	OH	H	H	SO ₂	SO ₂
	H	H	OH	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
45	H	H	OH	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
50	H	H	OH	CH ₃	Cl	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂

	H	H	OH	Cl	H	SO ₂	SO ₂
5	H	CH ₃	OH	Cl	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	H	H	OH	Cl	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
10	CH ₃	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
15	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
20	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
25	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
30	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
35	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
40	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂

wherein X is SO₂

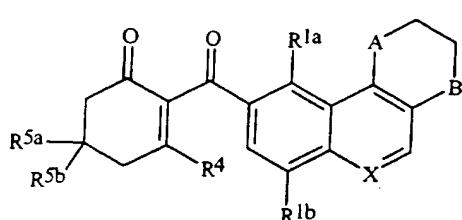
	<u>R^{5a}</u>	<u>R^{5b}</u>	<u>R⁴</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
45	H	H	OH	H	H	O	S
	H	CH ₃	OH	H	H	O	S
50	CH ₃	CH ₃	OH	H	H	O	S
	H	H	OH	CH ₃	H	O	S
	H	CH ₃	OH	CH ₃	H	O	S

	CH ₃	CH ₃	OH	CH ₃	H	O	S
5	H	H	OH	CH ₃	CH ₃	O	S
	H	CH ₃	OH	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	S
	H	H	OH	CH ₃	Cl	O	S
10	H	CH ₃	OH	CH ₃	Cl	O	S
	CH ₃	CH ₃	OH	CH ₃	Cl	O	S
	H	H	OH	Cl	H	O	S
	H	CH ₃	OH	Cl	H	O	S
15	CH ₃	CH ₃	OH	Cl	H	O	S
	H	H	OH	Cl	CH ₃	O	S
	H	CH ₃	OH	Cl	CH ₃	O	S
	CH ₃	CH ₃	OH	Cl	CH ₃	O	S
20	H	H	OH	H	H	O	SO ₂
	H	CH ₃	OH	H	H	O	SO ₂
	CH ₃	CH ₃	OH	H	H	O	SO ₂
	H	H	OH	CH ₃	H	O	SO ₂
25	H	CH ₃	OH	CH ₃	H	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	H	O	SO ₂
	H	H	OH	CH ₃	CH ₃	O	SO ₂
30	H	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	H	H	OH	CH ₃	Cl	O	SO ₂
	H	CH ₃	OH	CH ₃	Cl	O	SO ₂
35	CH ₃	CH ₃	OH	CH ₃	Cl	O	SO ₂
	H	H	OH	Cl	H	O	SO ₂
	H	CH ₃	OH	Cl	H	O	SO ₂
	CH ₃	CH ₃	OH	Cl	H	O	SO ₂
40	H	H	OH	Cl	CH ₃	O	SO ₂
	H	CH ₃	OH	Cl	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	O	SO ₂
	H	H	OH	H	H	S	S
45	H	CH ₃	OH	H	H	S	S
	CH ₃	CH ₃	OH	H	H	S	S
	H	H	OH	CH ₃	H	S	S
50	H	CH ₃	OH	CH ₃	H	S	S
	CH ₃	CH ₃	OH	CH ₃	H	S	S
	H	H	OH	CH ₃	CH ₃	S	S

	H	CH ₃	OH	CH ₃	CH ₃	S	S
5	CH ₃	CH ₃	OH	CH ₃	CH ₃	S	S
	H	H	OH	CH ₃	Cl	S	S
	H	CH ₃	OH	CH ₃	Cl	S	S
	CH ₃	CH ₃	OH	CH ₃	Cl	S	S
10	H	H	OH	Cl	H	S	S
	H	CH ₃	OH	Cl	H	S	S
	CH ₃	CH ₃	OH	Cl	H	S	S
	H	H	OH	Cl	CH ₃	S	S
15	H	CH ₃	OH	Cl	CH ₃	S	S
	CH ₃	CH ₃	OH	Cl	CH ₃	S	S
	H	H	OH	H	H	SO ₂	SO ₂
	H	CH ₃	OH	H	H	SO ₂	SO ₂
20	CH ₃	CH ₃	OH	H	H	SO ₂	SO ₂
	H	H	OH	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
25	H	H	OH	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
	H	H	OH	CH ₃	Cl	SO ₂	SO ₂
30	H	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
	H	H	OH	Cl	H	SO ₂	SO ₂
35	H	CH ₃	OH	Cl	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	Cl	H	SO ₂	SO ₂
	H	H	OH	Cl	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
40	CH ₃	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
45	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
50	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S

	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
5	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
10	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
15	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
20	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂

TABLE 2



35 wherein X is CH

	<u>R^{5a}</u>	<u>R^{5b}</u>	<u>R⁴</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
	H	H	OH	H	H	O	S
40	H	CH ₃	OH	H	H	O	S
	CH ₃	CH ₃	OH	H	H	O	S
	H	H	OH	CH ₃	H	O	S
	H	CH ₃	OH	CH ₃	H	O	S
45	CH ₃	CH ₃	OH	CH ₃	H	O	S
	H	H	OH	CH ₃	CH ₃	O	S
	H	CH ₃	OH	CH ₃	CH ₃	O	S
50	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	S
	H	H	OH	CH ₃	Cl	O	S
	H	CH ₃	OH	CH ₃	Cl	O	S
	CH ₃	CH ₃	OH	CH ₃	Cl	O	S

	H	H	OH	Cl	H	O	S
5	H	CH ₃	OH	Cl	H	O	S
	CH ₃	CH ₃	OH	Cl	H	O	S
	H	H	OH	Cl	CH ₃	O	S
	H	CH ₃	OH	Cl	CH ₃	O	S
10	CH ₃	CH ₃	OH	Cl	CH ₃	O	S
	H	H	OH	H	H	O	SO ₂
	H	CH ₃	OH	H	H	O	SO ₂
	CH ₃	CH ₃	OH	H	H	O	SO ₂
15	H	H	OH	CH ₃	H	O	SO ₂
	H	CH ₃	OH	CH ₃	H	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	H	O	SO ₂
	H	H	OH	CH ₃	CH ₃	O	SO ₂
20	H	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	H	H	OH	CH ₃	Cl	O	SO ₂
	H	CH ₃	OH	CH ₃	Cl	O	SO ₂
25	CH ₃	CH ₃	OH	CH ₃	Cl	O	SO ₂
	H	H	OH	Cl	H	O	SO ₂
	H	CH ₃	OH	Cl	H	O	SO ₂
30	CH ₃	CH ₃	OH	Cl	H	O	SO ₂
	H	H	OH	Cl	CH ₃	O	SO ₂
	H	CH ₃	OH	Cl	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	O	SO ₂
35	H	H	OH	H	H	S	S
	H	CH ₃	OH	H	H	S	S
	CH ₃	CH ₃	OH	H	H	S	S
	H	H	OH	CH ₃	H	S	S
40	H	CH ₃	OH	CH ₃	H	S	S
	CH ₃	CH ₃	OH	CH ₃	H	S	S
	H	H	OH	CH ₃	CH ₃	S	S
	H	CH ₃	OH	CH ₃	CH ₃	S	S
45	CH ₃	CH ₃	OH	CH ₃	CH ₃	S	S
	H	H	OH	CH ₃	Cl	S	S
	H	CH ₃	OH	CH ₃	Cl	S	S
50	CH ₃	CH ₃	OH	CH ₃	Cl	S	S
	H	H	OH	Cl	H	S	S
	H	CH ₃	OH	Cl	H	S	S

	CH ₃	CH ₃	OH	Cl	H	S	S
5	H	H	OH	Cl	CH ₃	S	S
	H	CH ₃	OH	Cl	CH ₃	S	S
	CH ₃	CH ₃	OH	Cl	CH ₃	S	S
	H	H	OH	H	H	SO ₂	SO ₂
10	H	CH ₃	OH	H	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	H	H	SO ₂	SO ₂
	H	H	OH	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
15	CH ₃	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
	H	H	OH	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
20	H	H	OH	CH ₃	Cl	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
	H	H	OH	Cl	H	SO ₂	SO ₂
25	H	CH ₃	OH	Cl	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	Cl	H	SO ₂	SO ₂
	H	H	OH	Cl	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
30	CH ₃	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
35	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
40	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
45	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
50	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂

	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
5	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
10	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂

15 wherein X is N

	<u>R^{5a}</u>	<u>R^{5b}</u>	<u>R⁴</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
	H	H	OH	H	H	O	S
20	H	CH ₃	OH	H	H	O	S
	CH ₃	CH ₃	OH	H	H	O	S
	H	H	OH	CH ₃	H	O	S
	H	CH ₃	OH	CH ₃	H	O	S
25	CH ₃	CH ₃	OH	CH ₃	H	O	S
	H	H	OH	CH ₃	CH ₃	O	S
	H	CH ₃	OH	CH ₃	CH ₃	O	S
30	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	S
	H	H	OH	CH ₃	Cl	O	S
	H	CH ₃	OH	CH ₃	Cl	O	S
35	CH ₃	CH ₃	OH	CH ₃	Cl	O	S
	H	H	OH	Cl	H	O	S
	CH ₃	CH ₃	OH	Cl	H	O	S
	H	H	OH	Cl	CH ₃	O	S
40	H	CH ₃	OH	Cl	CH ₃	O	S
	CH ₃	CH ₃	OH	Cl	CH ₃	O	S
	H	H	OH	H	H	O	SO ₂
	H	CH ₃	OH	H	H	O	SO ₂
45	CH ₃	CH ₃	OH	H	H	O	SO ₂
	H	H	OH	CH ₃	H	O	SO ₂
	H	CH ₃	OH	CH ₃	H	O	SO ₂
50	CH ₃	CH ₃	OH	CH ₃	H	O	SO ₂
	H	H	OH	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	O	SO ₂

	H	H	OH	CH ₃	Cl	O	SO ₂
5	H	CH ₃	OH	CH ₃	Cl	O	SO ₂
	CH ₃	CH ₃	OH	CH ₃	Cl	O	SO ₂
	H	H	OH	Cl	H	O	SO ₂
	H	CH ₃	OH	Cl	H	O	SO ₂
10	CH ₃	CH ₃	OH	Cl	H	O	SO ₂
	H	H	OH	Cl	CH ₃	O	SO ₂
	H	CH ₃	OH	Cl	CH ₃	O	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	O	SO ₂
15	H	H	OH	H	H	S	S
	H	CH ₃	OH	H	H	S	S
	CH ₃	CH ₃	OH	H	H	S	S
	H	H	OH	CH ₃	H	S	S
20	H	CH ₃	OH	CH ₃	H	S	S
	CH ₃	CH ₃	OH	CH ₃	H	S	S
	H	H	OH	CH ₃	CH ₃	S	S
	H	CH ₃	OH	CH ₃	CH ₃	S	S
25	CH ₃	CH ₃	OH	CH ₃	CH ₃	S	S
	H	H	OH	CH ₃	Cl	S	S
	H	CH ₃	OH	CH ₃	Cl	S	S
	CH ₃	CH ₃	OH	CH ₃	Cl	S	S
30	H	H	OH	Cl	H	S	S
	H	CH ₃	OH	Cl	H	S	S
	CH ₃	CH ₃	OH	Cl	H	S	S
	H	H	OH	Cl	CH ₃	S	S
35	H	CH ₃	OH	Cl	CH ₃	S	S
	CH ₃	CH ₃	OH	Cl	CH ₃	S	S
	H	H	OH	H	H	SC ₂	SO ₂
40	H	CH ₃	OH	H	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	H	H	SO ₂	SO ₂
	H	H	OH	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
45	CH ₃	CH ₃	OH	CH ₃	H	SO ₂	SO ₂
	H	H	OH	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OH	CH ₃	CH ₃	SO ₂	SO ₂
50	H	H	OH	CH ₃	Cl	SO ₂	SO ₂
	H	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂

	CH ₃	CH ₃	OH	CH ₃	Cl	SO ₂	SO ₂
5	H	H	OH	Cl	H	SO ₂	SO ₂
	H	CH ₃	OH	Cl	H	SO ₂	SO ₂
	CH ₃	CH ₃	OH	Cl	H	SO ₂	SO ₂
	H	H	OH	Cl	CH ₃	SO ₂	SO ₂
10	H	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	CH ₃	CH ₃	OH	Cl	CH ₃	SO ₂	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
15	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
20	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
25	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	H	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
30	CH ₃	CH ₃	OS(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
35	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
40	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
45	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	H	H	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
50	CH ₃	CH ₃	OC(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂

TABLE 3

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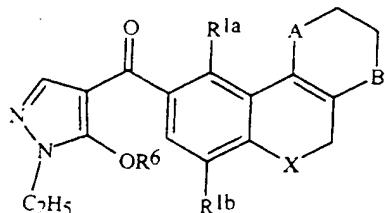
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wherein X is CH₂

	<u>R⁶</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
	H	H	H	O	S
	H	CH ₃	H	O	S
	H	CH ₃	CH ₃	O	S
15	H	CH ₃	Cl	O	S
	H	Cl	H	O	S
	H	Cl	CH ₃	O	S
	H	H	H	O	SO ₂
20	H	CH ₃	H	O	SO ₂
	H	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	Cl	O	SO ₂
	H	Cl	H	O	SO ₂
25	H	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	Cl	S	S
	H	CH ₃	H	S	S
	H	CH ₃	CH ₃	S	S
30	H	CH ₃	CH ₃	S	S
	H	CH ₃	Cl	S	S
	H	Cl	H	S	S
	H	Cl	CH ₃	S	S
35	H	H	H	SO ₂	SO ₂
	H	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	Cl	SO ₂	SO ₂
40	H	Cl	H	SO ₂	SO ₂
	H	Cl	CH ₃	SO ₂	SO ₂
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
45	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
50	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂

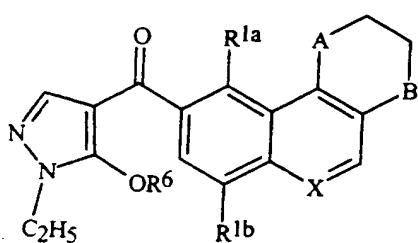
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	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
5	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
10	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	S
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	S	S
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂
15	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	S
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	S	S
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂
20	C(=O)OCH ₃	CH ₃	CH ₃	O	S
	C(=O)OCH ₃	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH ₃	CH ₃	CH ₃	S	S
	C(=O)OCH ₃	CH ₃	CH ₃	SO ₂	SO ₂

25 wherein X is SO₂

	<u>R⁶</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
30	H	H	H	O	S
	H	CH ₃	H	O	S
	H	CH ₃	CH ₃	O	S
	H	CH ₃	Cl	O	S
35	H	Cl	H	O	S
	H	Cl	CH ₃	O	S
	H	H	H	O	SO ₂
	H	CH ₃	H	O	SO ₂
40	H	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	Cl	O	SO ₂
	H	Cl	H	O	SO ₂
45	H	Cl	CH ₃	O	SO ₂
	H	H	H	S	S
	H	CH ₃	H	S	S
	H	CH ₃	CH ₃	S	S
50	H	CH ₃	Cl	S	S
	H	Cl	H	S	S
	H	Cl	CH ₃	S	S

	H	H	H	SO ₂	SO ₂
5	H	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	Cl	SO ₂	SO ₂
	H	Cl	H	SO ₂	SO ₂
10	H	Cl	CH ₃	SO ₂	SO ₂
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
15	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
20	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	S
25	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	S	S
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂
30	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	S
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	S	S
35	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)OCH ₃	CH ₃	CH ₃	O	S
	C(=O)OCH ₃	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH ₃	CH ₃	CH ₃	S	S
40	C(=O)OCH ₃	CH ₃	CH ₃	SO ₂	SO ₂

TABLE 4

wherein X is CH

	<u>R⁶</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
5	H	H	H	O	S
	H	CH ₃	H	O	S
	H	CH ₃	CH ₃	O	S
	H	CH ₃	Cl	O	S
10	H	Cl	H	O	S
	H	Cl	CH ₃	O	S
	H	H	H	O	SO ₂
15	H	CH ₃	H	O	SO ₂
	H	CH ₃	CH ₃	O	SO ₂
	H	CH ₃	Cl	O	SO ₂
	H	Cl	H	O	SO ₂
20	H	Cl	CH ₃	O	SO ₂
	H	H	H	S	S
	H	CH ₃	H	S	S
	H	CH ₃	CH ₃	S	S
25	H	CH ₃	Cl	S	S
	H	Cl	H	S	S
	H	Cl	CH ₃	S	S
	H	H	H	SO ₂	SO ₂
30	H	CH ₃	H	SO ₂	SO ₂
	H	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	Cl	SO ₂	SO ₂
35	H	Cl	H	SO ₂	SO ₂
	H	Cl	CH ₃	SO ₂	SO ₂
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
40	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
45	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	S	S
	C(=O)(4-CH ₃ Ph)	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	S
50	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	S	S
	C(=O)CH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂

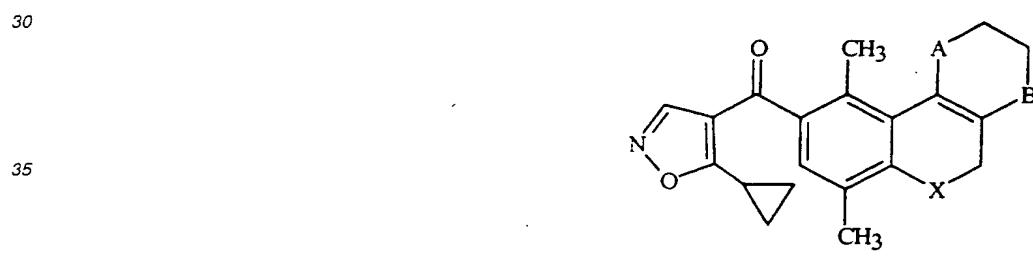
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	S
5	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	S	S
	C(=O)OCH(CH ₃) ₂	CH ₃	CH ₃	SO ₂	SO ₂
	C(=O)OCH ₃	CH ₃	CH ₃	O	S
10	C(=O)OCH ₃	CH ₃	CH ₃	O	SO ₂
	C(=O)OCH ₃	CH ₃	CH ₃	S	S
	C(=O)OCH ₃	CH ₃	CH ₃	SO ₂	SO ₂

15 wherein X is N

	<u>R⁶</u>	<u>R^{1a}</u>	<u>R^{1b}</u>	<u>A</u>	<u>B</u>
	H	H	H	O	S
	H	CH ₃	H	O	S
20	H	CH ₃	CH ₃	O	S
	H	CH ₃	Cl	O	S
	H	Cl	H	O	S
25	H	Cl	CH ₃	O	S
	H	H	H	O	SO ₂
	H	CH ₃	H	O	SO ₂
	H	CH ₃	CH ₃	O	SO ₂
30	H	CH ₃	Cl	O	SO ₂
	H	Cl	H	O	SO ₂
	H	Cl	CH ₃	O	SO ₂
	H	H	H	S	S
35	H	CH ₃	H	S	S
	H	CH ₃	CH ₃	S	S
	H	CH ₃	Cl	S	S
40	H	Cl	H	S	S
	H	Cl	CH ₃	S	S
	H	H	H	SO ₂	SO ₂
	H	CH ₃	H	SO ₂	SO ₂
45	H	CH ₃	CH ₃	SO ₂	SO ₂
	H	CH ₃	Cl	SO ₂	SO ₂
	H	Cl	H	SO ₂	SO ₂
	H	Cl	CH ₃	SO ₂	SO ₂
50	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	S
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	O	SO ₂
	S(O) ₂ (4-CH ₃ Ph)	CH ₃	CH ₃	S	S

	S(O)₂(4-CH₃Ph)	CH₃	CH₃	SO₂	SO₂
5	C(=O)(4-CH₃Ph)	CH₃	CH₃	O	S
	C(=O)(4-CH₃Ph)	CH₃	CH₃	O	SO₂
	C(=O)(4-CH₃Ph)	CH₃	CH₃	S	S
	C(=O)(4-CH₃Ph)	CH₃	CH₃	SO₂	SO₂
10	C(=O)CH(CH₃)₂	CH₃	CH₃	O	S
	C(=O)CH(CH₃)₂	CH₃	CH₃	O	SO₂
	C(=O)CH(CH₃)₂	CH₃	CH₃	S	S
	C(=O)CH(CH₃)₂	CH₃	CH₃	SO₂	SO₂
15	C(=O)OCH(CH₃)₂	CH₃	CH₃	O	S
	C(=O)OCH(CH₃)₂	CH₃	CH₃	O	SO₂
	C(=O)OCH(CH₃)₂	CH₃	CH₃	S	S
	C(=O)OCH(CH₃)₂	CH₃	CH₃	SO₂	SO₂
20	C(=O)OCH₃	CH₃	CH₃	O	S
	C(=O)OCH₃	CH₃	CH₃	O	SO₂
	C(=O)OCH₃	CH₃	CH₃	S	S
25	C(=O)OCH₃	CH₃	CH₃	SO₂	SO₂

TABLE 5



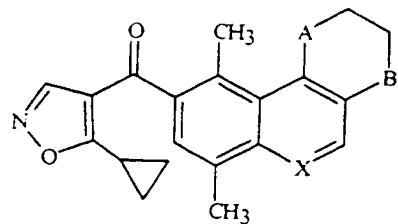
	X	A	B
40	CH₂	O	S
	SO₂	O	S
45	CH₂	O	SO₂
	SO₂	O	SO₂
	CH₂	S	S
50	SO₂	S	S
	CH₂	SO₂	SO₂
	SO₂	SO₂	SO₂

55

TABLE 6

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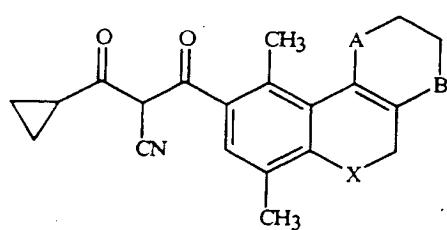
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	<u>X</u>	<u>A</u>	<u>B</u>
	CH	O	S
	N	O	S
	CH	O	SO ₂
20	N	O	SO ₂
	CH	S	S
	N	S	S
	CH	SO ₂	SO ₂
25	N	SO ₂	SO ₂

TABLE 7

30

35



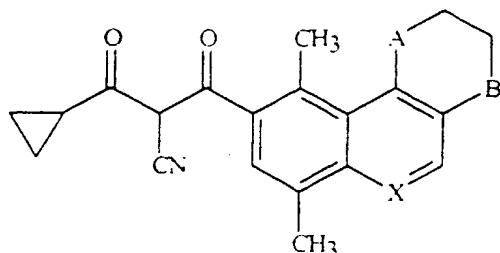
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	<u>X</u>	<u>A</u>	<u>B</u>
	CH ₂	O	S
	SO ₂	O	S
	CH ₂	O	SO ₂
	SO ₂	O	SO ₂
	CH ₂	S	S
	SO ₂	S	S
	CH ₂	SO ₂	SO ₂
	SO ₂	SO ₂	SO ₂

55

TABLE 8

	<u>X</u>	<u>A</u>	<u>B</u>
15	CH	O	S
	N	O	S
20	CH	O	SO ₂
	N	O	SO ₂
	CH	S	S
25	N	S	S
	CH	SO ₂	SO ₂
	N	SO ₂	SO ₂

30

Formulation/Utility

35 Compounds of this invention will generally be used as a formulation or composition with an agriculturally suitable carrier comprising at least one of a liquid diluent, a solid diluent or a surfactant. The formulation or composition ingredients are selected to be consistent with the physical properties of the active ingredient, mode of application and environmental factors such as soil type, moisture and temperature. Useful formulations include liquids such as solutions (including emulsifiable concentrates), suspensions, emulsions (including microemulsions and/or suspoemulsions) and the like which optionally can be thickened into gels. Useful formulations further include solids such as dusts, powders, granules, pellets, tablets, films, and the like which can be water-dispersible ("wettable") or water-soluble. Active ingredient can be (micro)encapsulated and further formed into a suspension or solid formulation; alternatively the entire formulation of active ingredient can be encapsulated (or "overcoated"). Encapsulation can control or delay release of the active ingredient. Sprayable formulations can be extended in suitable media and used at spray volumes from about one to several hundred liters per hectare. High-strength compositions are primarily used as intermediates for further formulation.

40 The formulations will typically contain effective amounts of active ingredient, diluent and surfactant within the following approximate ranges which add up to 100 percent by weight.

50

55

	Weight Percent			
	Active Ingredient	Diluent	Surfactant	
	Water-Dispersible and Water-soluble Granules, Tablets and Powders.	5-90	0-94	1-15

(continued)

		Weight Percent		
		Active Ingredient	Diluent	Surfactant
5	Suspensions, Emulsions, Solutions (including Emulsifiable Concentrates)	5-50	40-95	0-15
10	Dusts	1-25	70-99	0-5
15	Granules and Pellets	0.01-99	5-99.99	0-15
20	High Strength Compositions	90-99	0-10	0-2

Typical solid diluents are described in Watkins, et al., *Handbook of Insecticide Dust Diluents and Carriers*, 2nd Ed., Dorland Books, Caldwell, New Jersey. Typical liquid diluents are described in Marsden, *Solvents Guide*, 2nd Ed., Interscience, New York, 1950. McCutcheon's *Detergents and Emulsifiers Annual*, Allured Publ. Corp., Ridgewood, New Jersey, as well as Sisley and Wood, *Encyclopedia of Surface Active Agents*, Chemical Publ. Co., Inc., New York, 1964, list surfactants and recommended uses. All formulations can contain minor amounts of additives to reduce foam, caking, corrosion, microbiological growth and the like, or thickeners to increase viscosity.

Surfactants include, for example, polyethoxylated alcohols, polyethoxylated alkylphenols, polyethoxylated sorbitan fatty acid esters, dialkyl sulfosuccinates, alkyl sulfates, alkylbenzene sulfonates, organosilicones, N,N-dialkyltaurates, lignin sulfonates, naphthalene sulfonate formaldehyde condensates, polycarboxylates, and polyoxyethylene/polyoxypropylene block copolymers. Solid diluents include, for example, clays such as bentonite, montmorillonite, attapulgite and kaolin, starch, sugar, silica, talc, diatomaceous earth, urea, calcium carbonate, sodium carbonate and bicarbonate, rolidone, ethylene glycol, polypropylene glycol, paraffins, alkylbenzenes, alkylnaphthalenes, oils of olive, castor, linseed, tung, sesame, corn, peanut, cotton-seed, soybean, rape-seed and coconut, fatty acid esters, ketones such as cyclohexanone, 2-heptanone, isophorone and 4-hydroxy-4-methyl-2-pentanone, and alcohols such as methanol, cyclohexanol, decanol and tetrahydrofurfuryl alcohol.

Solutions, including emulsifiable concentrates, can be prepared by simply mixing the ingredients. Dusts and powders can be prepared by blending and, usually, grinding as in a hammer mill or fluid-energy mill. Suspensions are usually prepared by wet-milling; see, for example, U.S. 3,060,084. Granules and pellets can be prepared by spraying the active material upon preformed granular carriers or by agglomeration techniques. See Browning, "Agglomeration", *Chemical Engineering*, December 4, 1967, pp 147-48. *Perry's Chemical Engineer's Handbook*, 4th Ed., McGraw-Hill, New York, 1963, pages 8-57 and following, and WO 91/13546. Pellets can be prepared as described in U.S. 4,172,714. Water-dispersible and water-soluble granules can be prepared as taught in U.S. 5,180,587, U.S. 5,232,701 and U.S. 5,208,030. Films can be prepared as taught in GB 2,095,558 and U.S. 3,299,566.

For further information regarding the art of formulation, see U.S. 3,235,361, Col. 6, line 16 through Col. 7, line 19 and Examples 10-41; U.S. 3,309,192, Col. 5, line 43 through Col. 7, line 62 and Examples 8, 12, 15, 39, 41, 52, 53, 58, 132, 138-140, 162-164, 166, 167 and 169-182; U.S. 2,891,855, Col. 3, line 66 through Col. 5, line 17 and Examples 1-4; Klingman, *Weed Control as a Science*, John Wiley and Sons, Inc., New York, 1961, pp 81-96; and Hance et al., *Weed Control Handbook*, 8th Ed., Blackwell Scientific Publications, Oxford, 1989.

In the following Examples, all percentages are by weight and all formulations are prepared in conventional ways. Compound numbers refer to compounds in Index Table A.

45

Example A

High Strength Concentrate		
Compound 2	98.5%	
silica aerogel	0.5%	
synthetic amorphous fine silica	1.0%.	

Example B

Wettable Powder	
Compound 3	65.0%
dodecylphenol polyethylene glycol ether	2.0%
sodium ligninsulfonate	4.0%
sodium silicoaluminate	6.0%
montmorillonite (calcined)	23.0%.

Example C

Granule	
Compound 4	10.0%
attapulgite granules (low volatile matter, 0.71/0.30 mm; U.S.S. No. 25-50 sieves)	90.0%.

Example D

Extruded Pellet	
Compound 5	25.0%
anhydrous sodium sulfate	10.0%
crude calcium ligninsulfonate	5.0%
sodium alkynaphthalenesulfonate	1.0%
calcium/magnesium bentonite	59.0%.

Test results indicate that the compounds of the present invention are highly active preemergent and postemergent herbicides or plant growth regulants. Many of them have utility for broad-spectrum pre- and or postemergence weed control in areas where complete control of all vegetation is desired such as around fuel storage tanks, industrial storage areas, parking lots, drive-in theaters, air fields, river banks, irrigation and other waterways, around billboards and highway and railroad structures. Some of the compounds are useful for the control of selected grass and broadleaf weeds with tolerance to important agronomic crops which include but are not limited to alfalfa, barley, cotton, wheat, rape, sugar beets, corn (maize), sorghum, soybeans, rice, oats, peanuts, vegetables, tomato, potato, perennial plantation crops including coffee, cocoa, oil palm, rubber, sugarcane, citrus, grapes, fruit trees, nut trees, banana, plantain, pineapple, hops, tea and forests such as eucalyptus and conifers (e.g., loblolly pine), and turf species (e.g., Kentucky bluegrass, St. Augustine grass, Kentucky fescue and Bermuda grass). Those skilled in the art will appreciate that not all compounds are equally effective against all weeds. Alternatively, the subject compounds are useful to modify plant growth.

A herbicidally effective amount of the compounds of this invention is determined by a number of factors. These factors include: formulation selected, method of application, amount and type of vegetation present, growing conditions, etc. In general, a herbicidally effective amount of compounds of this invention is 0.001 to 20 kg/ha with a preferred range of 0.004 to 1.0 kg/ha. One skilled in the art can easily determine the herbicidally effective amount necessary for the desired level of weed control.

Compounds of this invention can be used alone or in combination with other commercial herbicides, insecticides or fungicides. Compounds of this invention can also be used in combination with commercial herbicide safeners such as benoxacor, dichlormid and furilazole to increase safety to certain crops. A mixture of one or more of the following her-

bicides with a compound of this invention may be particularly useful for weed control: acetochlor, acifluorfen and its sodium salt, aclonifen, acrolein (2-propenal), alachlor, ametryn, amidosulfuron, amitrole, ammonium sulfamate, anilofos, asulam, atrazine, azafenidin, azimsulfuron, benazolin, benazolin-ethyl, benfluralin, bensufuresate, bensulfuron-methyl, bensulide, bentazone, bifenoxy, bispyribac and its sodium salt, bromacil, bromoxynil, bromoxynil octanoate, butachlor, butralin, butoxydim (ICIA0500), butylate, caloxydim (BAS 620H), carfentrazone-ethyl, chlomethoxyfen, chloramphen, chlorbromuron, chloridazon, chlorimuron-ethyl, chlornitrofen, chlorotoluron, chlorpropham, chlorsulfuron, chlothral-dimethyl, cinmethylin, cinosulfuron, clethodim, clomazone, clopyralid, clopyralid-olamine, cyanazine, cycloate, cyclosulfamuron, 2,4-D and its butotyl, butyl, isooctyl and isopropyl esters and its dimethylammonium, diolamine and trolamine salts, daimuron, dalapon, dalapon-sodium, dazomet, 2,4-DB and its dimethylammonium, potassium and sodium salts, desmedipham, desmetryn, dicamba and its diglycolammonium, dimethylammonium, potassium and sodium salts, dichlobenil, dichlorprop, diclofop-methyl, 2-[4,5-dihydro-4-methyl-4-(1-methylethyl)-5-oxo-1*H*-imidazol-2-yl]-5-methyl-3-pyridinecarboxylic acid (AC 263,222), difenzoquat metilsulfate, diflufenican, dimepiperate, dimethenamid, dimethylarsinic acid and its sodium salt, dinitramine, diphenamid, diquat dibromide, dithiopyr, diuron, DNOC, endothal, EPTC, esprocarb, ethalfluralin, ethametsulfuron-methyl, ethofumesate, ethoxysulfuron, fenoxaprop-ethyl, fenoxaprop-P-ethyl, fenuron, fenuron-TCA, flamprop-methyl, flamprop-M-isopropyl, flamprop-M-methyl, flazasulfuron, fluazifop-butyl, fluazifop-P-butyl, fluchloralin, flumetsulam, flumiclorac-pentyl, flumioxazin, fluometuron, fluoroglycofen-ethyl, flupoxam, fluprysulfuron-methyl and its sodium salt, fluridone, fluochloridone, fluoxypyrr, fluthiacet-methyl, fomesafen, fosamine-ammonium, glufosinate, glufosinate-ammonium, glyphosate, glyphosate-isopropylammonium, glyphosate-sesquisodium, glyphosate-trimesium, halosulfuron-methyl, haloxyfop-etotyl, haloxyfop-methyl, hexazinone, imazamethabenz-methyl, imazamox, imazapyr, imazaquin, imazaquin-ammonium, imazethapyr, imazethapyr-ammonium, imazosulfuron, ioxynil, ioxynil octanoate, ioxynil-sodium, isoproturon, isouron, isoxaben, isoxaflutole, lactofen, lenacil, linuron, maleic hydrazide, MCPA and its dimethylammonium, potassium and sodium salts, MCPA-isooctyl, mecoprop, mecoprop-P, mefenacet, mefluidide, metam-sodium, methabenzthiazuron, methylarsonic acid and its calcium, monoammonium, monosodium and disodium salts, methyl [[[1-[5-[2-chloro-4-(trifluoromethyl)phenoxy]-2-nitrophenyl]-2-methoxyethylidene]amino]oxy]acetate (AKH-7088), methyl 5-[[[[[4,6-dimethyl-2-pyrimidinyl)amino]carbo-nyl]amino]sulfonyl]-1-(2-pyridinyl)-1*H*-pyrazole-4-carboxylate (NC-330), metobenzuron, metolachlor, metosulam, metoxuron, metribuzin, metsulfuron-methyl, molinate, monolinuron, napropamide, naptalam, neburon, nicosulfuron, norflurazon, oryzalin, oxadiazon, oxasulfuron, oxyfluorfen, paraquat dichloride, pebulate, pendimethalin, pentoxazone (KPP-314), perfluidone, phenmedipham, picloram, picloram-potassium, pretilachlor, primisulfuron-methyl, prometon, prometryn, propachlor, propanil, propaquizaop, propazine, prophan, propyzamide, prosulfuron, pyrazolynate, pyrazosulfuron-ethyl, pyridate, pyriminobac-methyl, pyriproxyfen, pyriproxyfen-sodium, quinclorac, quizalofop-ethyl, quizalofop-P-ethyl, quizalofop-P-tefuryl, rimsulfuron, sethoxydim, siduron, simazine, sulcotriione (ICIA0051), sulfentrazone, sulfo-meturon-methyl, TCA, TCA-sodium, tebuthiuron, terbacil, terbutylazine, terbutryn, thienylchlor, thiafluamide (BAY 11390), thiensulfuron-methyl, thiobencarb, tralkoxydim, tri-allate, triasulfuron, triaziflam, tribenuron-methyl, triclopyr, tri-clopyr-butotyl, triclopyr-triethylammonium, tridiphane, trifluralin, triflusulfuron-methyl, and vernolate.

In certain instances, combinations with other herbicides having a similar spectrum of control but a different mode of action will be particularly advantageous for preventing the development of resistant weeds.

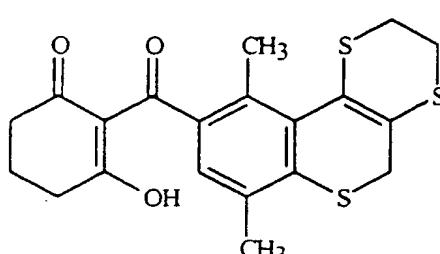
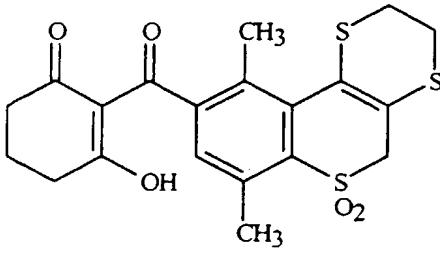
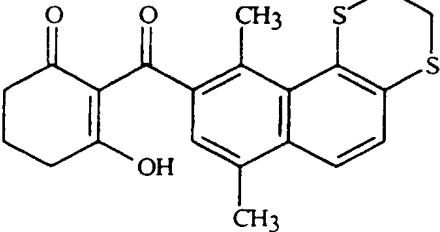
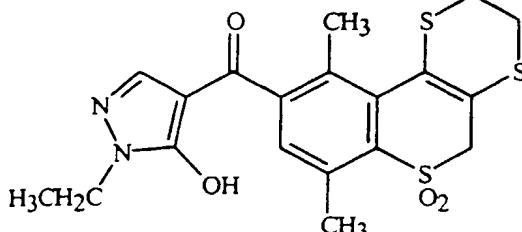
The following Tests demonstrate the control efficacy of the compounds of this invention against specific weeds. The weed control afforded by the compounds is not limited, however, to these species. See Index Tables A and B for compound descriptions. The abbreviation "dec" indicates that the compound appeared to decompose on melting. The abbreviation "Ex." stands for "Example" and is followed by a number indicating in which example the compound is prepared.

45

50

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INDEX TABLE A

5	<u>Cmpd</u>	<u>Structure</u>	<u>mp (°C)</u>
10	1 (Ex. 1)		95 (dec)*
15			
20	2 (Ex. 2)		208-213*
25			
30	3 (Ex. 3)		*
35			
40	4 (Ex. 4)		210-216*
45			

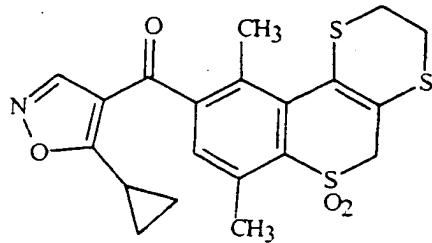
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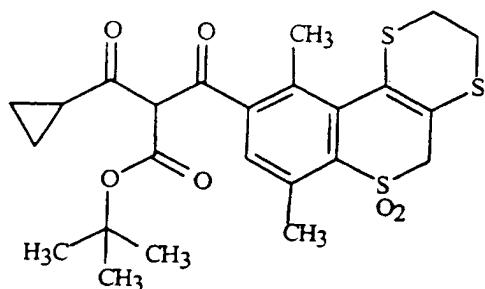


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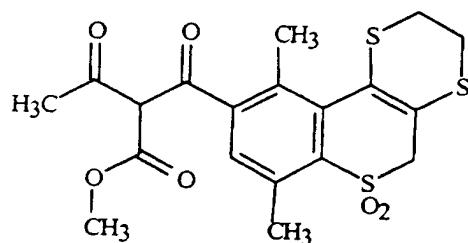


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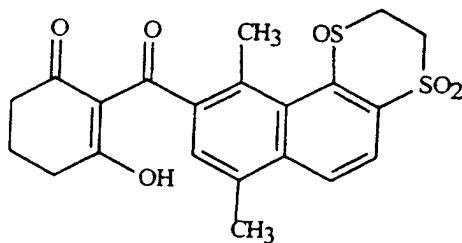
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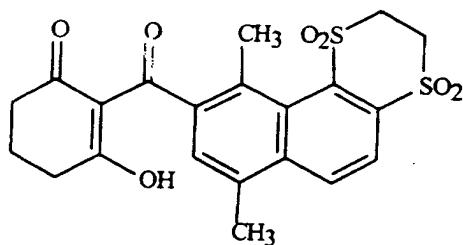
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189-192

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*See Index Table B for ^1H NMR data.

55

INDEX TABLE B

Cmpd No.	¹ H NMR Data (CDCl ₃ solution unless indicated otherwise) ^a
1	δ 2.06 (m, 2H), 2.30 (s, 3H), 2.34 (s, 3H), 2.30-2.90 (m, 4H), 3.05 (m, 2H), 3.22 (br s, 2H), 3.39 (m, 2H), 6.70 (s, 1H)
2	δ 2.05 (m, 2H), 2.28 (s, 3H), 2.45 (m, 2H), 2.64 (s, 3H), 2.79 (m, 2H), 3.11 (m, 2H), 3.50 (m, 2H), 3.85 (s, 2H), 6.82 (s, 1H)
3	δ 2.05 (m, 2H), 2.44 (m, 2H), 2.59 (s, 3H), 2.84 (s, 3H), 2.75-3.00 (m, 4H), 3.47 (t, 2H), 6.93 (s, 1H), 7.44 (d, 1H), 7.68 (d, 1H)
4	δ 1.46 (t, 3H), 2.44 (s, 3H), 2.70 (s, 3H), 3.11 (m, 2H), 3.53 (m, 2H), 3.86 (s, 2H), 4.07 (m, 2H), 7.20 (s, 1H), 7.35 (s, 1H)
6	δ 1.12 (m, 2H), 1.15 (s, 9H), 1.20 (m, 2H), 2.42 (s, 3H), 2.65 (s, 3H), 3.18 (m, 2H), 3.47 (m, 2H), 3.79 (s, 2H), 7.00 (s, 1H)
7	δ 2.39 (s, 3H), 2.50 (s, 3H), 2.65 (s, 3H), 3.14 (m, 2H), 3.46 (m, 2H), 3.47 (s, 3H), 3.84 (s, 2H), 6.98 (s, 1H)

^a ¹H NMR data are in ppm downfield from tetramethylsilane. Couplings are designated by (s)-singlet, (d)-doublet, (t)-triplet, (q)-quartet, (m)-multiplet, (dd)-doublet of doublets, (dt)-doublet of triplets, (br s)-broad singlet.

BIOLOGICAL EXAMPLES OF THE INVENTIONTest A

Seeds of barley (*Hordeum vulgare*), barnyardgrass (*Echinochloa crus-galli*), bedstraw (*Galium aparine*), blackgrass (*Alopecurus myosuroides*), chickweed (*Stellaria media*), cocklebur (*Xanthium strumarium*), corn (*Zea mays*), cotton (*Gossypium hirsutum*), crabgrass (*Digitaria sanguinalis*), downy brome (*Bromus tectorum*), giant foxtail (*Setaria faberii*), lambsquarters (*Chenopodium album*), morningglory (*Ipomoea hederacea*), rape (*Brassica napus*), rice (*Oryza sativa*), sorghum (*Sorghum bicolor*), soybean (*Glycine max*), sugar beet (*Beta vulgaris*), velvetleaf (*Abutilon theophrasti*), wheat (*Triticum aestivum*), wild buckwheat (*Polygonum convolvulus*), wild oat (*Avena fatua*) and purple nutsedge (*Cyperus rotundus*) tubers were planted and treated preemergence with test chemicals formulated in a non-phytotoxic solvent mixture which included a surfactant.

At the same time, these crop and weed species were also treated with postemergence applications of test chemicals formulated in the same manner. Plants ranged in height from 2 to 18 cm (1- to 4-leaf stage) for postemergence treatments. Treated plants and controls were maintained in a greenhouse for twelve to sixteen days, after which all species were compared to controls and visually evaluated. Plant response ratings, summarized in Table A, are based on a scale of 0 to 10 where 0 is no effect and 10 is complete control. A dash (-) response means no test result.

TABLE A	COMPOUND		TABLE A	COMPOUND		TABLE A	COMPOUND		
Rate 400 g/ha	1	3	Rate 400 g/ha	1	3	Rate 200 g/ha	2	4	8
POSTEMER-GENCE			PREEMER-GENCE			POSTEMER-GENCE			
Barley	1	6	Barley	0	0	Barley	7	1	3
Barnyardgrass	9	9	Barnyardgrass	0	1	Barnyardgrass	9	9	9
Bedstraw	6	8	Bedstraw	0	0	Bedstraw	8	9	6
Blackgrass	0	2	Blackgrass	0	0	Blackgrass	3	0	5
Chickweed	8	9	Chickweed	0	0	Chickweed	9	9	8
Cocklebur	6	7	Cocklebur	0	0	Cocklebur	9	9	6

(continued)

TABLE A	COMPOUND		TABLE A	COMPOUND		TABLE A	COMPOUND		
Rate 400 g/ha	1	3	Rate 400 g/ha	1	3	Rate 200 g/ha	2	4	8
POSTEMER-GENCE			PREEMER-GENCE			POSTEMER-GENCE			
Corn	2	3	Corn	0	0	Corn	1	1	4
Cotton	4	10	Cotton	0	2	Cotton	9	9	10
Crabgrass	9	9	Crabgrass	1	4	Crabgrass	9	8	9
Downy brome	0	2	Downy brome	0	0	Downy brome	7	0	2
Giant foxtail	4	9	Giant foxtail	0	0	Giant foxtail	9	8	8
Lambsquarters	9	9	Lambsquarters	9	9	Lambsquarters	10	9	9
Morningglory	9	9	Morningglory	0	0	Morningglory	8	6	8
Nutsedge	0	6	Nutsedge	-	0	Nutsedge	-	1	0
Rape	8	9	Rape	0	3	Rape	9	7	10
Rice	4	9	Rice	0	0	Rice	5	2	9
Sorghum	7	10	Sorghum	0	1	Sorghum	9	8	9
Soybean	8	8	Soybean	0	0	Soybean	9	5	9
Sugar beet	10	10	Sugar beet	4	0	Sugar beet	10	10	10
Velvetleaf	9	10	Velvetleaf	-	9	Velvetleaf	10	9	10
Wheat	2	5	Wheat	0	0	Wheat	7	1	4
Wild buckwheat	3	6	Wild buckwheat	0	0	Wild buckwheat	8	7	6
Wild oat	2	7	Wild oat	0	0	Wild oat	6	2	9

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TABLE A	COMPOUND			TABLE A	COMPOUND		TABLE A	COMPOUND	
Rate 200 g/ha	2	4	8	Rate 100 g/ha	1	3	Rate 100 g/ha	1	3
PREEMER-GENCE				POSTEMER-GENCE			PREEMER-GENCE		
Barley	0	0	0	Barley	0	5	Barley	0	0
Barnyardgrass	7	0	0	Barnyardgrass	8	9	Barnyardgrass	0	0
Bedstraw	1	2	0	Bedstraw	5	7	Bedstraw	0	0
Blackgrass	0	0	0	Blackgrass	0	2	Blackgrass	0	0
Chickweed	4	6	1	Chickweed	6	9	Chickweed	0	0
Cocklebur	0	0	0	Cocklebur	4	7	Cocklebur	0	0
Corn	0	0	0	Corn	1	2	Corn	0	0
Cotton	0	0	0	Cotton	4	9	Cotton	0	0
Crabgrass	6	3	8	Crabgrass	6	9	Crabgrass	0	1
Downy brome	0	0	0	Downy brome	0	1	Downy brome	0	0

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(continued)

TABLE A		COMPOUND			TABLE A		COMPOUND		TABLE A		COMPOUND	
Rate 200 g/ha		2	4	8	Rate 100 g/ha		1	3	Rate 100 g/ha		1	3
5	PREEMER-				POSTEMER-				PREEMER-			
	GENCE				GENCE				GENCE			
10	Giant foxtail	1	0	1	Giant foxtail		2	7	Giant foxtail		0	0
	Lambsquar-	10	10	9	Lambsquarters		9	9	Lambsquar-		0	9
15	Morningglory	2	0	0	Morningglory		6	8	Morningglory		0	0
	Nutsedge	0	0	0	Nutsedge		0	4	Nutsedge		0	0
20	Rape	0	5	4	Rape		7	8	Rape		0	0
	Rice	1	0	0	Rice		2	9	Rice		0	0
25	Sorghum	0	0	0	Sorghum		3	8	Sorghum		0	0
	Soybean	6	0	0	Soybean		4	7	Soybean		0	0
30	Sugar beet	9	7	5	Sugar beet		9	9	Sugar beet		0	0
	Velvetleaf	10	8	4	Velvetleaf		9	10	Velvetleaf		-	-
	Wheat	0	0	0	Wheat		0	3	Wheat		0	0
35	Wild buck-	0	0	0	Wild buck-		0	6	Wild buck-		0	0
	wheat				wheat				wheat			
	Wild oat	0	0	0	Wild oat		1	5	Wild oat		0	0

TABLE A		COMPOUND			TABLE A		COMPOUND		
Rate 50 g/ha		2	4	8	Rate 50 g/ha		2	4	8
35	POSTEMERGENCE				PREEMERGENCE				
40	Barley	4	0	1	Barley		0	0	0
	Barnyardgrass	9	9	9	Barnyardgrass		0	0	0
45	Bedstraw	8	7	5	Bedstraw		0	0	0
	Blackgrass	1	0	2	Blackgrass		0	0	0
50	Chickweed	8	7	6	Chickweed		0	3	0
	Cocklebur	9	9	6	Cocklebur		0	0	0
55	Corn	0	0	3	Corn		0	0	0
	Cotton	9	3	9	Cotton		0	0	0
	Crabgrass	4	2	8	Crabgrass		0	0	1
	Downy brome	4	0	1	Downy brome		0	0	0
	Giant foxtail	3	4	6	Giant foxtail		0	0	0
	Lambsquarters	9	9	9	Lambsquarters		9	6	4
	Morningglory	9	2	4	Morningglory		2	0	0
	Nutsedge	0	-	0	Nutsedge		0	0	0

(continued)

TABLE A		COMPOUND			TABLE A		COMPOUND		
Rate 50 g/ha		2	4	8	Rate 50 g/ha		2	4	8
POSTEMERGENCE					PREEMERGENCE				
	Rape	6	6	8	Rape		0	0	2
	Rice	2	1	9	Rice		0	0	0
	Sorghum	9	3	7	Sorghum		0	0	0
	Soybean	8	4	2	Soybean		0	0	0
	Sugar beet	10	10	10	Sugar beet		0	0	4
	Velvetleaf	10	9	10	Velvetleaf		3	1	0
	Wheat	5	0	2	Wheat		0	0	0
	Wild buckwheat	8	5	4	Wild buckwheat		0	0	0
	Wild oat	3	0	4	Wild oat		0	0	0

20

Test B

The compounds evaluated in this test were formulated in a non-phytotoxic solvent mixture which included a surfactant and applied to the soil surface before plant seedlings emerged (preemergence application), to water that covered the soil surface (flood application), and to plants that were in the one- to four-leaf stage (postemergence application). A sandy loam soil was used for the preemergence and postemergence tests, while a silt loam soil was used in the flood application. Water depth was approximately 2.5 cm for the flood application and was maintained at this level for the duration of the test.

Plant species in the preemergence and postemergence tests consisted of barnyardgrass (*Echinochloa crus-galli*), winter barley (*Hordeum vulgare*), bedstraw (*Galium aparine*), blackgrass (*Alopecurus myosuroides*), chickweed (*Stellaria media*), cocklebur (*Xanthium strumarium*), corn 1 (*Zea mays*), cotton (*Gossypium hirsutum*), crabgrass (*Digitaria sanguinalis*), downy brome (*Bromus tectorum*), giant foxtail (*Setaria faberii*), johnsongrass (*Sorghum halepense*), lamb-squarters (*Chenopodium album*), morningglory (*Ipomoea hederacea*), pigweed (*Amaranthus retroflexus*), rape (*Brassica napus*), Italian ryegrass (*Lolium multiflorum*), soybean (*Glycine max*), speedwell (*Veronica persica*), sugar beet (*Beta vulgaris*), velvetleaf (*Abutilon theophrasti*), wheat (*Triticum aestivum*), wild buckwheat (*Polygonum convolvulus*), and wild oat (*Avena fatua*). All plant species were planted one day before application of the compound for the preemergence portion of this test. Plantings of these species were adjusted to produce plants of appropriate size for the postemergence portion of the test. Additionally two corn varieties were treated with postemergence applications. These inbred lines were designated Corn 2 and Corn 3. Plant species in the flood test consisted of rice (*Oryza sativa*), umbrella sedge (*Cyperus difformis*), duck salad (*Heteranthera limosa*) and barnyardgrass 1 (*Echinochloa crus-galli*).

All plant species were grown using normal greenhouse practices. Visual evaluations of injury expressed on treated plants, when compared to untreated controls, were recorded approximately fourteen to twenty one days after application of the test compound. Plant response to the test compound is summarized in Table B, recorded on a 0 to 100 scale where 0 is no effect and 100 is complete control. A dash (-) response means no test result.

45

TABLE B		COMPOUND		TABLE B		COMPOUND		TABLE B		COMPOUND	
Rate 250 g/ha		2	4	Rate 250 g/ha		2		Rate 125 g/ha		2	4
POSTEMER-		GENCE		PREEMER-		GENCE		POSTEMER-		GENCE	
	Barley (winter)	45	-	Barley (winter)		0		Barley (winter)		20	-
	Barnyardgrass	95	-	Barnyardgrass		0		Barnyardgrass		90	-
	Barnyardgrass	170	15	Bedstraw		20		Barnyardgrass 1		30	0
	Bedstraw	75	-	Blackgrass		0		Bedstraw		70	-

(continued)

TABLE B	COMPOUND		TABLE B	COMPOUND		TABLE B	COMPOUND			
	Rate 250 g/ha	2	4		Rate 250 g/ha	2		Rate 125 g/ha	2	4
5	POSTEMER-			PREEMER-			POSTEMER-			
	GENCE			GENCE			GENCE			
10	Blackgrass	50	-	Chickweed	80		Blackgrass	30	-	
	Chickweed	100	-	Cocklebur	0		Chickweed	95	-	
15	Cocklebur	90	-	Corn 1	0		Cocklebur	90	-	
	Corn 1	0	-	Cotton	0		Corn 1	0	-	
20	Corn 2	15	-	Crabgrass	100		Corn 2	0	-	
	Corn 3	75	-	Downy brome	0		Corn 3	50	-	
25	Cotton	90	-	Giant foxtail	0		Cotton	90	-	
	Crabgrass	95	-	Italn. ryegrass	0		Crabgrass	95	-	
30	Downy brome	60	-	Johnsongrass	35		Downy brome	40	-	
	Ducksalad	90	80	Lambsquarter	100		Ducksalad	80	70	
35	Giant foxtail	90	-	Morningglory	0		Giant foxtail	70	-	
	Italn. ryegrass	40	-	Rape	0		Italn. ryegrass	20	-	
40	Johnsongrass	70	-	Redroot pigweed	0		Johnsongrass	70	-	
	Lambsquarter	100	-	Soybean	0		Lambsquarter	100	-	
45	Morningglory	95	-	Speedwell	100		Morningglory	90	-	
	Rape	100	-	Sugar beet	100		Rape	95	-	
50	Redroot pig-	70	-	Velvetleaf	100		Redroot pigweed	60	-	
	weed									
55	Rice japonica	0	0	Wheat	0		Rice japonica	0	0	
	Soybean	90	-	Wild buckwheat	0		Soybean	90	-	
60	Speedwell	100	-	Wild oat	0		Speedwell	100	-	
	Sugar beet	100	-				Sugar beet	100	-	
65	Umbrella sedge	70	55				Umbrella sedge	50	50	
	Velvetleaf	100	-				Velvetleaf	100	-	
70	Wheat	80	-				Wheat	50	-	
	Wild buckwheat	50	-				Wild buckwheat	50	-	
75	Wild oat	80	-				Wild oat	50	-	

TABLE B	COMPOUND	TABLE B	COMPOUND		
Rate 125 g/ha	2	Rate 62 g/ha	2	3	4
50	PREEMERGENCE		POSTEMERGENCE		
55	Barley (winter)	0	Barley (winter)	10	0
	Barnyardgrass	0	Barnyardgrass	90	90

(continued)

	TABLE B	COMPOUND	TABLE B	COMPOUND		
				2	3	4
5	Rate 125 g/ha	2	Rate 62 g/ha	20	0	0
	PREEMERGENCE		POSTEMERGENCE			
	Bedstraw	0	Barnyardgrass 1	70	50	-
10	Blackgrass	0	Bedstraw	20	0	-
	Chickweed	30	Blackgrass	90	90	-
	Cocklebur	0	Chickweed	80	70	-
	Corn 1	0	Cocklebur	0	0	-
15	Cotton	0	Corn 1	0	-	-
	Crabgrass	80	Corn 2	0	-	-
	Downy brome	0	Corn 3	30	-	-
20	Giant foxtail	0	Cotton	70	20	-
	Italn. ryegrass	0	Crabgrass	95	90	-
	Johnsongrass	0	Downy brome	30	0	-
	Lambsquarter	100	Ducksalad	40	0	40
25	Morningglory	0	Giant foxtail	60	70	-
	Rape	0	Italn. ryegrass	10	0	-
	Redroot pigweed	0	Johnsongrass	60	70	-
30	Soybean	0	Lambsquarter	100	90	-
	Speedwell	100	Morningglory	90	70	-
	Sugar beet	100	Rape	70	80	-
	Velvetleaf	100	Redroot pigweed	60	90	-
35	Wheat	0	Rice japonica	0	0	0
	Wild buckwheat	0	Soybean	85	80	-
	Wild oat	0	Speedwell	100	70	-
40			Sugar beet	100	70	-
			Umbrella sedge	10	0	40
			Velvetleaf	100	90	-
			Wheat	30	0	-
45			Wild buckwheat	30	20	-
			Wild oat	35	0	-

50

	TABLE B	COMPOUND	TABLE B	COMPOUND		
				2	3	4
55	Rate 62 g/ha	2	Rate 31 g/ha	2	3	4
	PREEMERGENCE		POSTEMERGENCE			
	Barley (winter)	0	Barley (winter)	0	0	-
	Barnyardgrass	0	Barnyardgrass	90	90	-

(continued)

TABLE B		COMPOUND		TABLE B		COMPOUND		
Rate 62 g/ha		2	3	Rate 31 g/ha		2	3	4
PREEMERGENCE				POSTEMERGENCE				
5	Bedstraw	0	0	Barnyardgrass 1	10	0	0	
10	Blackgrass	0	0	Bedstraw	70	30	-	
15	Chickweed	0	0	Blackgrass	20	0	-	
20	Cocklebur	0	0	Chickweed	90	50	-	
25	Corn 1	0	0	Cocklebur	70	40	-	
30	Cotton	0	0	Corn 1	0	0	-	
35	Crabgrass	70	0	Corn 2	0	10	-	
40	Downy brome	0	0	Corn 3	30	40	-	
45	Giant foxtail	0	0	Cotton	50	20	-	
50	Italn. ryegrass	0	0	Crabgrass	90	90	-	
55	Johnsongrass	0	30	Downy brome	20	0	-	
60	Lambsquarter	100	60	Ducksalad	0	0	10	
65	Morningglory	0	0	Giant foxtail	20	40	-	
70	Rape	0	10	Italn. ryegrass	0	0	-	
75	Redroot pigweed	0	0	Johnsongrass	30	70	-	
80	Soybean	0	0	Lambsquarter	90	80	-	
85	Speedwell	0	-	Morningglory	90	70	-	
90	Sugar beet	70	10	Rape	60	60	-	
95	Velvetleaf	100	20	Redroot pigweed	35	90	-	
100	Wheat	0	0	Rice japonica	0	0	0	
105	Wild buckwheat	0	0	Soybean	80	70	-	
110	Wild oat	0	0	Speedwell	95	60	-	
115				Sugar beet	90	70	-	
120				Umbrella sedge	0	0	20	
125				Velvetleaf	90	90	-	
130				Wheat	10	0	-	
135				Wild buckwheat	30	20	-	
140				Wild oat	30	0	-	

TABLE B		COMPOUND		TABLE B		COMPOUND	TABLE B	COMPOUND
Rate 31 g/ha		2	3	Rate 16 g/ha		3	Rate 8 g/ha	3
PREEMERGENCE				POSTEMER-		POSTEMER-		
55	Barley (winter)	0	0	Barley (winter)	0	0	Barley (winter)	0

(continued)

TABLE B	COMPOUND		TABLE B	COMPOUND		TABLE B	COMPOUND	
Rate 31 g/ha	2	3	Rate 16 g/ha	3		Rate 8 g/ha	3	
PREEMERGENCE			POSTEMER-			POSTEMER-		
Barnyardgrass	0	0	Barnyardgrass	80		Barnyardgrass	80	
Bedstraw	0	0	Barnyardgrass 1	0		Barnyardgrass 1	0	
Blackgrass	0	0	Bedstraw	20		Bedstraw	10	
Chickweed	0	0	Blackgrass	0		Blackgrass	0	
Cocklebur	0	0	Chickweed	40		Chickweed	40	
Corn 1	0	0	Cocklebur	40		Cocklebur	20	
Cotton	0	0	Corn 1	0		Corn 1	0	
Crabgrass	50	0	Corn 2	0		Corn 2	0	
Downy brome	0	0	Corn 3	25		Corn 3	15	
Giant foxtail	0	0	Cotton	-		Cotton	0	
Italn. ryegrass	0	0	Crabgrass	70		Crabgrass	60	
Johnsongrass	0	0	Downy brome	0		Downy brome	0	
Lambsquarter	80	30	Ducksalad	0		Ducksalad	0	
Morningglory	0	0	Giant foxtail	20		Giant foxtail	10	
Rape	0	0	Italn. ryegrass	0		Italn. ryegrass	0	
Redroot pigweed	0	0	Johnsongrass	30		Johnsongrass	20	
Soybean	0	0	Lambsquarter	70		Lambsquarter	40	
Speedwell	0	-	Morningglory	70		Morningglory	40	
Sugar beet	20	0	Rape	30		Rape	20	
Velvetleaf	40	0	Redroot pigweed	90		Redroot pigweed	0	
Wheat	0	0	Rice japonica	0		Rice japonica	0	
Wild buckwheat	0	0	Soybean	60		Soybean	40	
Wild oat	0	0	Speedwell	40		Speedwell	30	
			Sugar beet	40		Sugar beet	20	
			Umbrella sedge	0		Umbrella sedge	0	
			Velvetleaf	90		Velvetleaf	70	
			Wheat	0		Wheat	0	
			Wild buckwheat	-		Wild buckwheat	0	
			Wild oat	0		Wild oat	0	

50

Test C

Plastic pots were partially filled with silt loam soil. The soil was then saturated with water. Rice (*Oryza sativa*) seed or seedlings at the 2.0-leaf stage, weed seeds, tubers or plant parts selected from arrowhead (*Sagittaria rigida*), common water plantain (*Alisma plantago-aquatica*), ducksalad (*Heteranthera limosa*), gooseweed (*Sphenoclea zeylanica*), monochoria (*Monochoria vaginalis*), river bullrush (*Scirpus fluviatilis*), redstem (*Ammania species*), rice flatsedge (*Cyperus iria*), smallflower flatsedge (*Cyperus difformis*), tighthead sprangletop (*Leptochloa fascicularis*) and water-clover (*Marsilea quadrifolia*) were planted into this soil. The various rice seed types and methods are designated as: Rice

5 indica 1 (2 leaf direct seeded indica type rice), Rice indica 3 (2 leaf transplanted indica type rice), Rice japonica 1 (2 leaf direct seeded japonica type rice) and Rice japonica 2 (2 leaf transplanted japonica type rice). Plantings and waterings of these crops and weed species were adjusted to produce plants of appropriate size for the test. At the 2-leaf stage, water levels were raised to 3 cm above the soil surface and maintained at this level throughout the test. Chemical treatments were formulated in a non-phytotoxic solvent mixture which included a surfactant and applied directly to the paddy water by pipette, or to the plant foliage by an air pressure-assisted, calibrated belt-conveyer spray system.

Treated plants and controls were maintained in a greenhouse for approximately 21 days, after which all species were compared to controls and visually evaluated. Plant response ratings, summarized in Table C, are reported on a 0 to 100 scale where 0 is no effect and 100 is complete control. A dash (-) response means no test result.

10

TABLE C	COMPOUND	TABLE C	COMPOUND	TABLE C	COMPOUND
Rate 750 g/ha	4	Rate 500 g/ha	4	Rate 375 g/ha	2
Paddy / silt lo		Paddy / silt lo		Paddy / silt lo	
Arrowhead	-	Arrowhead	-	Arrowhead	70
C. waterplantai	-	C. waterplantai	-	C. waterplantai	95
Ducksalad	100	Ducksalad	98	Ducksalad	90
Gooseweed	-	Gooseweed	-	Gooseweed	100
Monochoria	-	Monochoria	-	Monochoria	95
R. bulrush	-	R. bulrush	-	R. bulrush	95
Redstem	90	Redstem	85	Redstem	90
Rice flatsedge	80	Rice flatsedge	70	Rice flatsedge	95
Rice indica 1	15	Rice indica 1	15	Rice indica 1	10
Rice indica 3	20	Rice indica 3	20	Rice indica 3	0
Rice japonica 1	-	Rice japonica 1	-	Rice japonica 1	0
Rice japonica 2	-	Rice japonica 2	-	Rice japonica 2	10
S. flatsedge	100	S. flatsedge	98	S. flatsedge	95
T. sprangletop	40	T. sprangletop	15	T. sprangletop	95
Water-clover	-	Water-clover	-	Water-clover	80

40

TABLE C	COMPOUND	TABLE C	COMPOUND	TABLE C	COMPOUND		
Rate 250 g/ha	2	4	Rate 175 g/ha	2	Rate 125 g/ha	2	4
Paddy / silt lo		Paddy / silt lo		Paddy / silt lo			
Arrowhead	50	-	Arrowhead	40	Arrowhead	30	-
C. waterplantai	95	-	C. waterplantai	80	C. waterplantai	70	-
Ducksalad	90	98	Ducksalad	85	Ducksalad	70	98
Gooseweed	100	-	Gooseweed	100	Gooseweed	100	-
Monochoria	95	-	Monochoria	90	Monochoria	85	-
R. bulrush	95	-	R. bulrush	85	R. bulrush	80	-

(continued)

TABLE C	COMPOUND		TABLE C	COMPOUND		TABLE C	COMPOUND	
Rate 250 g/ha	2	4	Rate 175 g/ha		2	Rate 125 g/ha	2	4
Paddy / silt lo			Paddy / silt lo			Paddy / silt lo		
Redstem	95	20	Redstem		90	Redstem	75	0
Rice flatsedge	95	30	Rice flatsedge		95	Rice flatsedge	80	35
Rice indica 1	10	15	Rice indica 1		10	Rice indica 1	0	15
Rice indica 3	15	15	Rice indica 3		10	Rice indica 3	10	10
Rice japonica 1	10	-	Rice japonica 1		10	Rice japonica 1	10	-
Rice japonica 2	15	-	Rice japonica 2		15	Rice japonica 2	10	-
S. flatsedge	90	85	S. flatsedge		85	S. flatsedge	75	80
T. sprangletop	95	20	T. sprangletop		95	T. sprangletop	85	0
Water-clover	25	-	Water-clover		25	Water-clover	10	-

20

TABLE C	COMPOUND	TABLE C	COMPOUND	
Rate 75 g/ha	2	Rate 64 g/ha	2	4
Paddy / silt lo		Paddy / silt lo		
Arrowhead	10	Arrowhead	-	-
C. waterplantai	65	C. waterplantai	-	-
Ducksalad	-	Ducksalad	0	20
Gooseweed	98	Gooseweed	-	-
Monochoria	60	Monochoria	-	-
R. bulrush	40	R. bulrush	-	-
Redstem	-	Redstem	0	0
Rice flatsedge	-	Rice flatsedge	60	0
Rice indica 1	-	Rice indica 1	0	15
Rice indica 3	-	Rice indica 3	10	20
Rice japonica 1	0	Rice japonica 1	-	-
Rice japonica 2	10	Rice japonica 2	-	-
S. flatsedge	-	S. flatsedge	30	30
T. sprangletop	-	T. sprangletop	0	10
Water-clover	0	Water-clover	-	-

Test D

Compounds evaluated in this test were formulated in a non-phytotoxic solvent mixture and applied to the surface of the water which was contained in each pot. Individual containers of barnyardgrass (*Echinochloa oryzicola*), smallflower umbrella sedge (*Cyperus difformis*), common falsepimpernel (*Lindernia procumbens*), monochoria (*Monochoria vaginalis*) and scirpus (*Scirpus juncoides*) were seeded and allowed to grow until the desired leaf stage of development was reached. A Saita clay loam soil was used for this propagation. Japonica rice (*Oryza sativa*) was transplanted at 0

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and 2 cm depth (designated Rice japonica 1 and Rice japonica 2, respectively) five days before application of the test compound to the water surface. An early and late stage of each weed species was treated, the stage of development being related to the concurrent planting of *Scirpus juncoides* which was then treated at the 1.5 (early (1)) and the 2.5 (late (2)) leaf stage.

Treated plants and untreated controls were maintained under greenhouse conditions for twenty to thirty days at which time treated plants were compared to untreated controls and visually evaluated. Plant response ratings, summarized in Table D, are based upon a 0 to 100 scale where 0 is no effect and 100 is complete control. A dash response (-) indicated that no test result was recorded.

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TABLE D	COMPOUND	TABLE D	COMPOUND
Rate 125 g/ha	1	Rate 64 g/ha	1
Flood Saita soi		Flood Saita soi	
Barnyardgrass 1	30	Barnyardgrass 1	0
Barnyardgrass 2	0	Barnyardgrass 2	0
Falsepimpernel1	100	Falsepimpernel1	100
Falsepimpernel2	85	Falsepimpernel2	85
Monochoria 1	50	Monochoria 1	30
Monochoria 2	40	Monochoria 2	30
Rice japonica 1	10	Rice japonica 1	0
Rice japonica 2	0	Rice japonica 2	0
S. flatsedge 1	50	S. flatsedge 1	50
S. flatsedge 2	40	S. flatsedge 2	30
Scirpus 1	45	Scirpus 1	40
Scirpus 2	40	Scirpus 2	30

35

TABLE D	COMPOUND	TABLE D	COMPOUND
Rate 32 g/ha	1	Rate 16 g/ha	1
Flood Saita soi		Flood Saita soi	
Barnyardgrass 1	0	Barnyardgrass 1	0
Barnyardgrass 2	0	Barnyardgrass 2	0
Falsepimpernel1	95	Falsepimpernel1	90
Falsepimpernel2	85	Falsepimpernel2	80
Monochoria 1	20	Monochoria 1	0
Monochoria 2	0	Monochoria 2	0
Rice japonica 1	10	Rice japonica 1	0
Rice japonica 2	0	Rice japonica 2	0
S. flatsedge 1	20	S. flatsedge 1	0
S. flatsedge 2	20	S. flatsedge 2	20

(continued)

TABLE D	COMPOUND	TABLE D	COMPOUND
Rate 32 g/ha	1	Rate 16 g/ha	1
Flood Saita soi		Flood Saita soi	
Scirpus 1	30	Scirpus 1	0
Scirpus 2	10	Scirpus 2	0

10

Test E

5 Seeds of barnyardgrass (*Echinochloa crus-galli*), crabgrass (*Digitaria spp.*), morningglory (*Ipomoea spp.*), and velvetleaf (*Abutilon theophrasti*) were planted into a sandy loam soil and treated preemergence by soil drench with test chemicals formulated in a non-phytotoxic solvent mixture which included a surfactant. At the same time, these crop and weed species were also treated postemergence sprayed to runoff, with test chemicals formulated in the same manner.

15 Plants ranged in height from two to eighteen cm and were in the one to two leaf stage for the postemergence treatment. Treated plants and untreated controls were maintained in a greenhouse for approximately eleven days, after which all treated plants were compared to untreated controls and visually evaluated for injury. Plant response ratings, 20 summarized in Table E, are based on a 0 to 10 scale where 0 is no effect and 10 is complete control. A dash (-) response means no test results.

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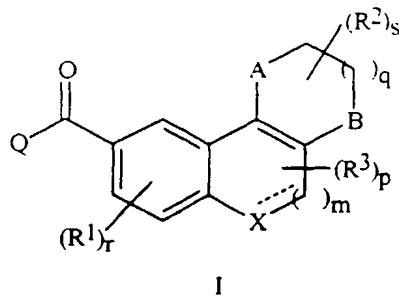
TABLE E	COMPOUND	TABLE E	COMPOUND
Rate 2000 g/ha	6	Rate 1000 g/ha	6
PREEMERGENCE		POSTEMERGENCE	
Barnyardgrass	8	Barnyardgrass	7
Crabgrass	9	Crabgrass	7
Morningglory	2	Morningglory	8
Velvetleaf	9	Velvetleaf	9

35

Claims

1. A compound selected from Formula I, *N*-oxides and agriculturally suitable salts thereof.

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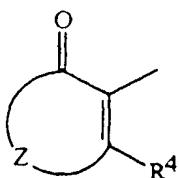
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wherein

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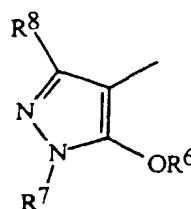
Q is

5



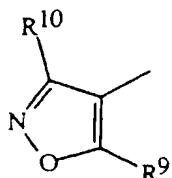
10

Q-1



Q-2

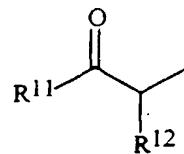
15



20

or

Q-3



Q-4

25

Z is selected from the group -CH₂CH₂CH₂-·, -OCH₂CH₂-·, -O-CH=CH-·, -NR¹³CH₂CH₂-·, -NR¹³.CH=CH-·, -N=CHCH₂-·, -OCH₂O-, -NR¹³CH₂NR¹³-·, -N=CHNR¹³-·, -CH₂OCH₂-·, -CH₂NR¹³CH₂-·, -CH₂S(O)_nCH₂-·, -CH₂C(O)CH₂-·, -CH=NCH₂-·, -CH₂CH₂-·, -OCH₂-·, -SCH₂-·, and -NR¹³CH₂-·, each group optionally substituted with one to four R⁵, and the directionality of the Z linkage is defined such that the moiety depicted on the left side of the linkage is bonded to the carbonyl carbon of Q-1;

X is O, S(O)_n, N(C₁-C₂ alkyl), N, CH or CH₂ optionally substituted with 1-2 C₁-C₂ alkyl;

A is O or S(O)_n;

B is S(O)_n;

each R¹ is independently C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₁-C₆ alkoxy, C₁-C₆ haloalkoxy, S(O)_nR¹⁷, SO₂N(R¹³)₂, halogen, cyano or nitro;

each R² is independently C₁-C₃ alkyl;

each R³ is independently C₁-C₂ alkyl;

R⁴ is OR¹⁴, SH, S(O)_nR¹⁷, halogen or NR¹⁵R¹⁶; or R⁴ is phenylthio or phenylsulfonyl, each optionally substituted with C₁-C₃ alkyl, halogen, cyano or nitro;

each R⁵ is independently H, C₁-C₃ alkyl, C₃-C₆ alkenyl, C₃-C₆ alkynyl, C₁-C₃ alkoxy, formyl, C₂-C₆ alkoxy carbonyl, -CH₂(C₁-C₃ alkoxy), -CH(C₁-C₃ alkoxy)₂, C₁-C₃ alkylthio, cyano or halogen; or when two R⁵ are attached to the same carbon atom, then said R⁵ pair can be taken together to form -OCH₂CH₂O-, -OCH₂CH₂CH₂O-, -SCH₂CH₂S- or -SCH₂CH₂CH₂S-, each group optionally substituted with 1-4 CH₃;

R⁶ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₂-C₆ alkoxyalkyl, formyl, C₂-C₆ alkylcarbonyl, C₂-C₆ alkoxy carbonyl, C₂-C₆ alkylaminocarbonyl, C₃-C₇ dialkylaminocarbonyl or SO₂R¹⁷; or R⁶ is phenyl, benzyl, benzoyl, -CH₂C(O)phenyl or phenylsulfonyl, each optionally substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano, or nitro;

R⁷ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ alkenyl, C₃-C₆ alkynyl or -CH₂CH₂OR¹³; or R⁷ is phenyl or benzyl, each optionally substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano or nitro;

R⁸ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, halogen, cyano or nitro;

R⁹ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ cycloalkyl or C₃-C₆ halocycloalkyl;

R¹⁰ is H, C₂-C₆ alkoxy carbonyl, C₂-C₆ haloalkoxy carbonyl, CO₂H or cyano;

R¹¹ is C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₃-C₆ halocycloalkyl or C₃-C₆ cycloalkyl optionally substituted with 1-4 C₁-C₃ alkyl;

R¹² is cyano, C₂-C₆ alkoxy carbonyl, C₂-C₆ alkylcarbonyl, S(O)_nR¹⁶ or C(O)NR¹⁵R¹⁶;

each R¹³ is independently H or C₁-C₆ alkyl;

R¹⁴ is H, C₁-C₆ alkyl, C₁-C₆ haloalkyl, C₂-C₆ alkoxyalkyl, formyl, C₂-C₆ alkylcarbonyl, C₂-C₆ alkoxy carbonyl, C(O)NR¹⁵R¹⁶ or SO₂R¹⁷; or R¹⁴ is phenyl, benzyl, benzoyl, -CH₂C(O)phenyl or phenylsulfonyl, each optionally

substituted on the phenyl ring with C₁-C₃ alkyl, halogen, cyano or nitro;
 5 R¹⁵ is H or C₁-C₆ alkyl;
 R¹⁶ is C₁-C₆ alkyl or C₁-C₆ alkoxy; or
 R¹⁵ and R¹⁶ can be taken together as -CH₂CH₂-, -CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂-, -CH₂CH₂CH₂CH₂CH₂-
 or -CH₂CH₂OCH₂CH₂;-
 R¹⁷ is C₁-C₆ alkyl or C₁-C₆ haloalkyl;
 m is 0, 1 or 2;
 each n is independently 0, 1 or 2;
 p is 0, 1 or 2;
 10 q is 1 or 2;
 r is 0, 1, 2 or 3; and
 s is 0, 1, 2, 3 or 4;
 provided that when m is 0 then X is other than N or CH; and
 wherein the dashed line in Formula I signifies either a single or double bond.
 15

2. A compound of Claim 1 wherein

Q is Q-1 or Q-2.

20 3. A compound of Claim 2 wherein

X is SO₂ or CH;
 A and B are independently S(O)_n; and
 25 R¹ is C₁-C₃ alkyl, halogen, cyano or nitro.

4. A compound of Claim 3 wherein

Q is Q-1;
 Z is -CH₂CH₂CH₂-; and
 30 R⁴ is OR¹⁴.

5. A compound of Claim 3 wherein

Q is Q-2; and
 35 R⁷ is CH₂CH₃.

6. The compound of Claim 4 which is selected from the group:

40 2-[(2,3-dihydro-7,10-dimethyl-6,6-dioxido-5H-1,4-dithiino[2,3-c][1]benzothiopyran-9-yl)carbonyl]-3-hydroxy-2-cyclohexen-1-one; and
 2-[(2,3-dihydro-7,10-dimethylnaphtho[1,2-b]-1,4-dithiin-9-yl)carbonyl]-3-hydroxy-2-cyclohexen-1-one.

45 7. A herbicidal composition comprising a herbicidally effective amount of a compound of Claim 1 and at least one of a surfactant, a solid diluent or a liquid diluent.

8. A method for controlling the growth of undesired vegetation comprising contacting the vegetation or its environment with a herbicidally effective amount of a compound of Claim 1.

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European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 98 10 2190

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)															
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim																
Y	US 3 997 323 A (BREWER ET. AL.) * whole document *	1-8	C07D339/08 C07D327/06 C07D495/04															
Y	WO 96 19470 A (IDEMITSU KOSAN CO. LTD.) * claims; examples *	1-8	C07D497/04 C07D409/04 C07D411/04															
D, Y	WO 94 04524 A (IDEMITSU KOSAN CO. LTD.) * claims; examples *	1-8	A01N43/32 A01N43/90 A01N43/56															
Y	US 4 780 127 A (MICHAELY ET. AL.) * claims; examples *	1-8	A01N43/72															
P, X	WO 97 19087 A (DU PONT) * claim 1 *	1-8																
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)															
			C07D A01N															
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>MUNICH</td> <td>13 May 1998</td> <td>Helps, I</td> </tr> <tr> <td colspan="3">CATEGORY OF CITED DOCUMENTS</td> </tr> <tr> <td colspan="3"> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document </td> </tr> <tr> <td colspan="3"> T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document </td> </tr> </table>				Place of search	Date of completion of the search	Examiner	MUNICH	13 May 1998	Helps, I	CATEGORY OF CITED DOCUMENTS			X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document		
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